

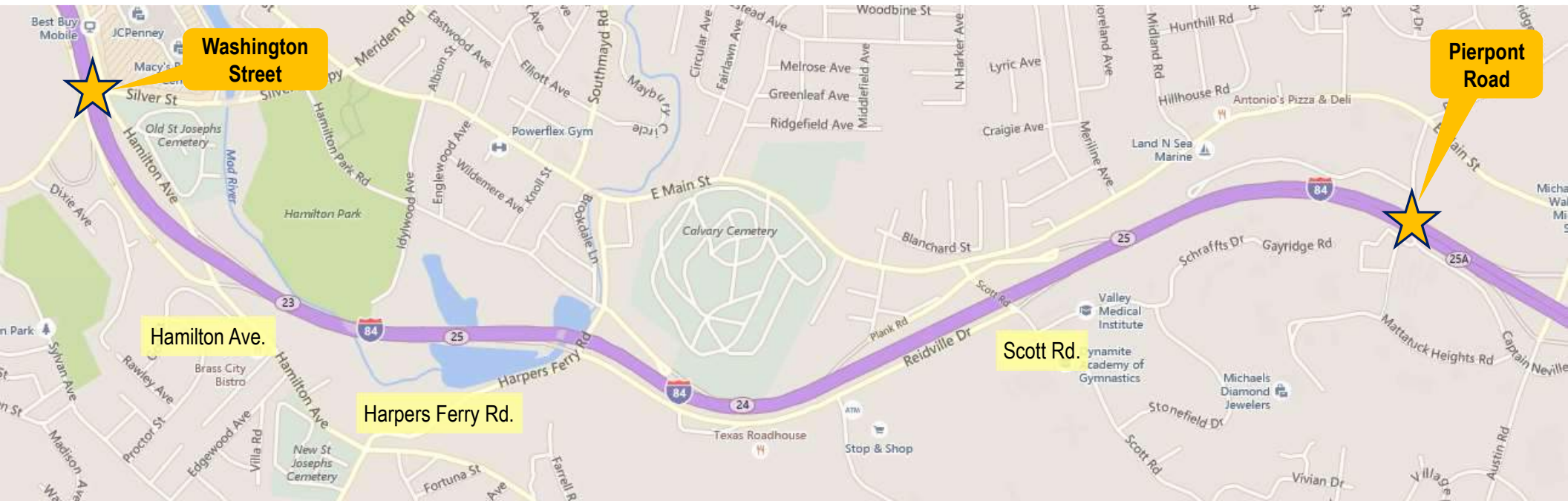
# I-84 WATERBURY PROJECT



# PROJECT DESCRIPTION



- 2.7 miles of highway reconstruction to provide a continuous third lane
- From Washington Street to Pierpont Road

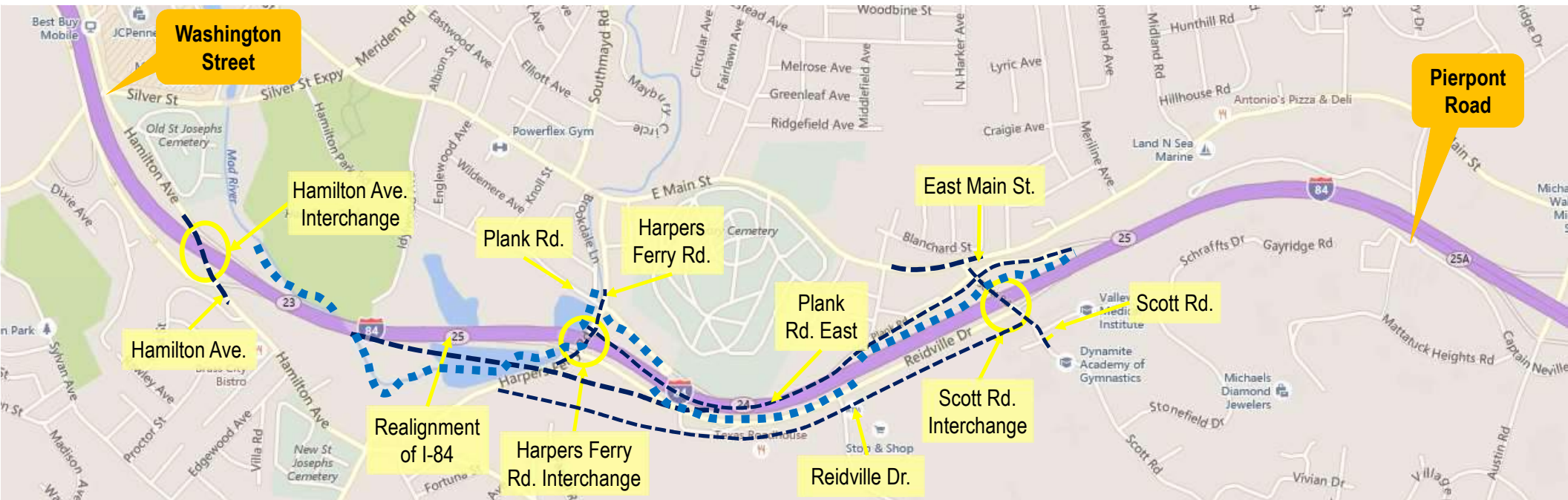


# PROJECT DESCRIPTION



2.7 miles of highway reconstruction and includes:

- Relocation of Mad River and Beaver Pond Brook



# PROJECT OVERVIEW

- ★ Replacement of 8 Highway Bridges
- ★ One Pedestrian Bridge
- ★ Seven Culverts
  - 20 Retaining Walls
  - Replacing/Upgrading Traffic Signals
  - New Highway Illumination, Signs & Pavement Markings
  - Replacing Sanitary Sewer, Potable Water & Other Utilities



# CONSTRUCTION SCHEDULE AND COST

ORIGINAL CONTRACT VALUE: \$260 Million

CHANGE ORDERS: \$ 18 Million

TOTAL COST: \$278 Million

Project  
Start  
3/30/2015

Original Contract Total Days: 1,915

Contract  
End  
6/27/2020

3 Continuous Lanes – Contract Incentive Total Days 1,584

7/30/2019

3 Continuous Lanes – Actual Total Days 1,244

8/24/2018

340 DAYS

# MAJOR OVERPASSES/INTERCHANGES



# HAMILTON AVENUE BRIDGE VICINITY



June 2015

# HAMILTON AVENUE BRIDGE



WB I-84



# HAMILTON AVENUE BRIDGE

WB I-84



# HAMILTON AVENUE BRIDGE



# HAMILTON AVENUE BRIDGE

Former Eastern Portion  
for Demolition and  
Reconstruction

New Western Portion  
with Shifted Traffic

WB I-84



# HAMILTON AVENUE BRIDGE VICINITY AND I-84 EB OFF-RAMP

WB I-84

Future EB Exit 25 Off Ramp



# FUTURE EB 23 ON-RAMP FROM HAMILTON AVENUE



# SOUND BARRIER WALL (EB 23 OFF RAMP)



WB I-84

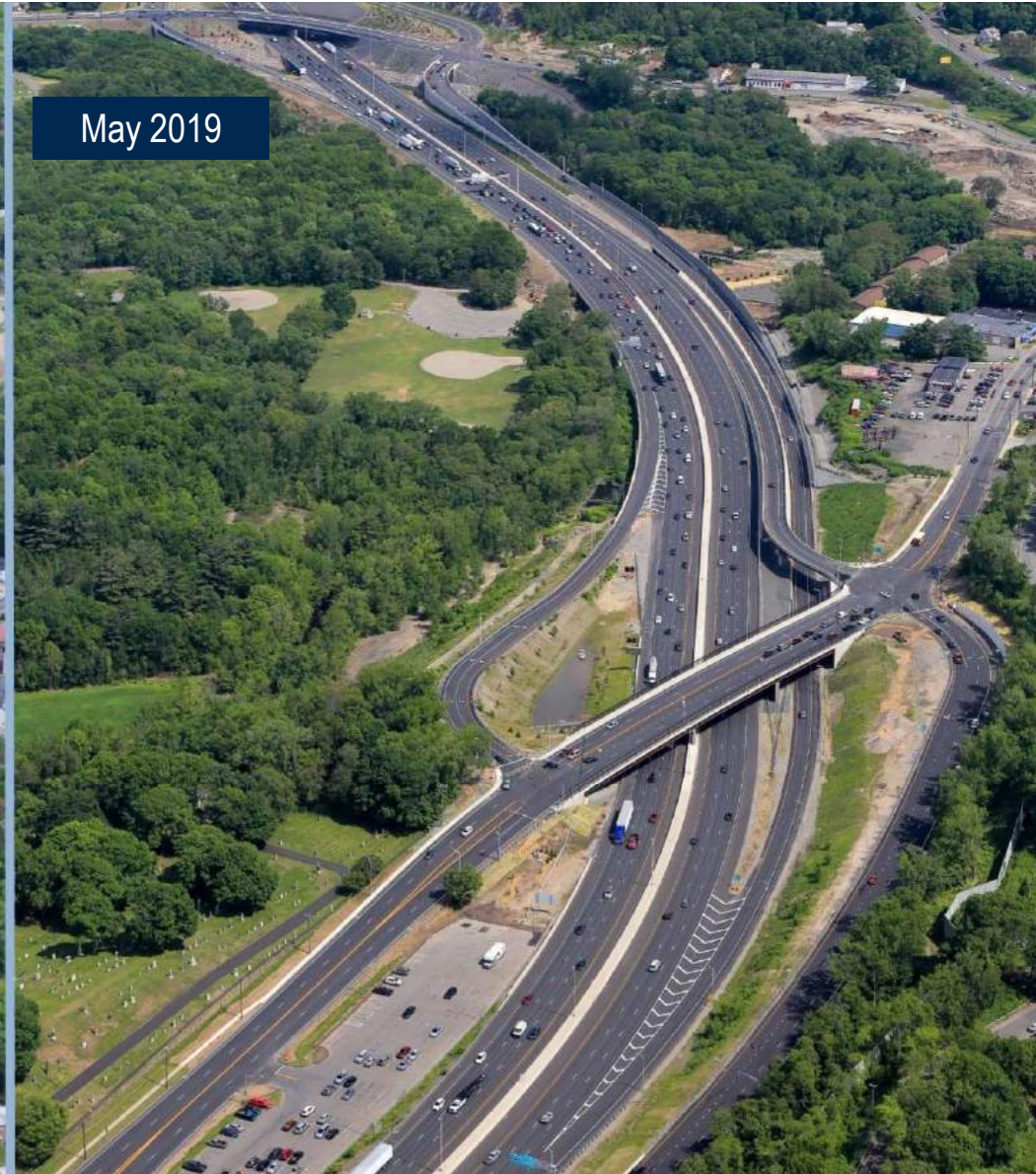


April 2018

May 2015



May 2019





# HARPERS FERRY ROAD BRIDGE VICINITY



June 2015



September 2017







# FUTURE I-84 OVER MAD RIVER WESTERN CROSSING





Future I-84 bridge



Future I-84 bridge

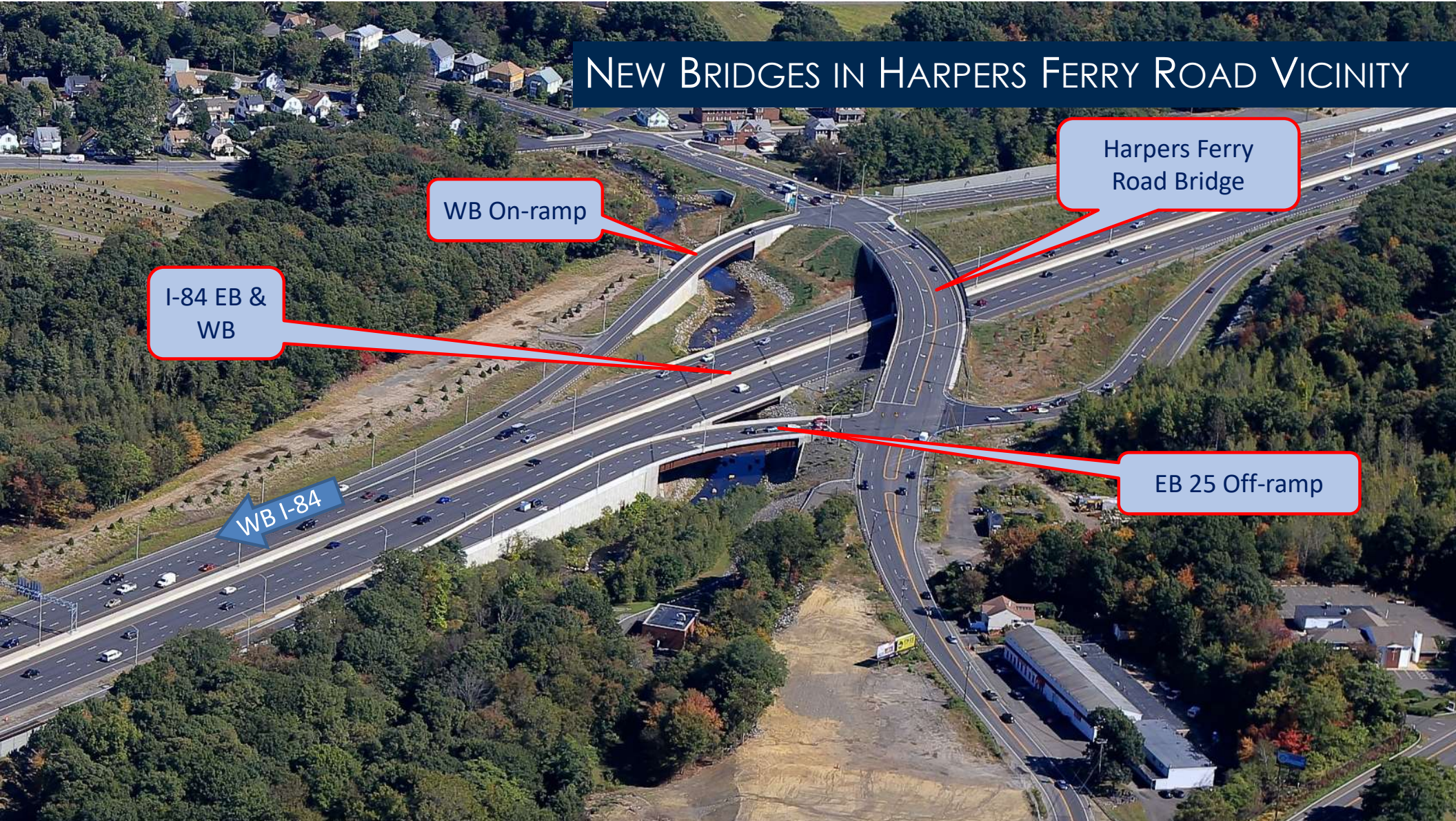
April 2018





WB I-84

# NEW BRIDGES IN HARPERS FERRY ROAD VICINITY



I-84 EB & WB

WB I-84

WB On-ramp

Harpers Ferry Road Bridge

EB 25 Off-ramp

# PATH FOR I-84 FROM HARPERS FERRY ROAD BRIDGE VICINITY, FACING WEST





# SCOTT ROAD BRIDGE VICINITY



June 2015





WB I-84











SCOTT ROAD (NAJLA G. NOUJAIM MEMORIAL) BRIDGE VICINITY



# RIVER/BROOK RELOCATION - ENHANCEMENTS



# MAD RIVER



# MAD RIVER



# MAD RIVER





# MAD RIVER



MAD RIVER



# MAD RIVER



# MAD RIVER



# BEAVER POND BROOK



# RELOCATING BEAVER POND BROOK



# RELOCATING BEAVER POND BROOK



# RELOCATING BEAVER POND BROOK





# RELOCATING BEAVER POND BROOK



# RELOCATING BEAVER POND BROOK



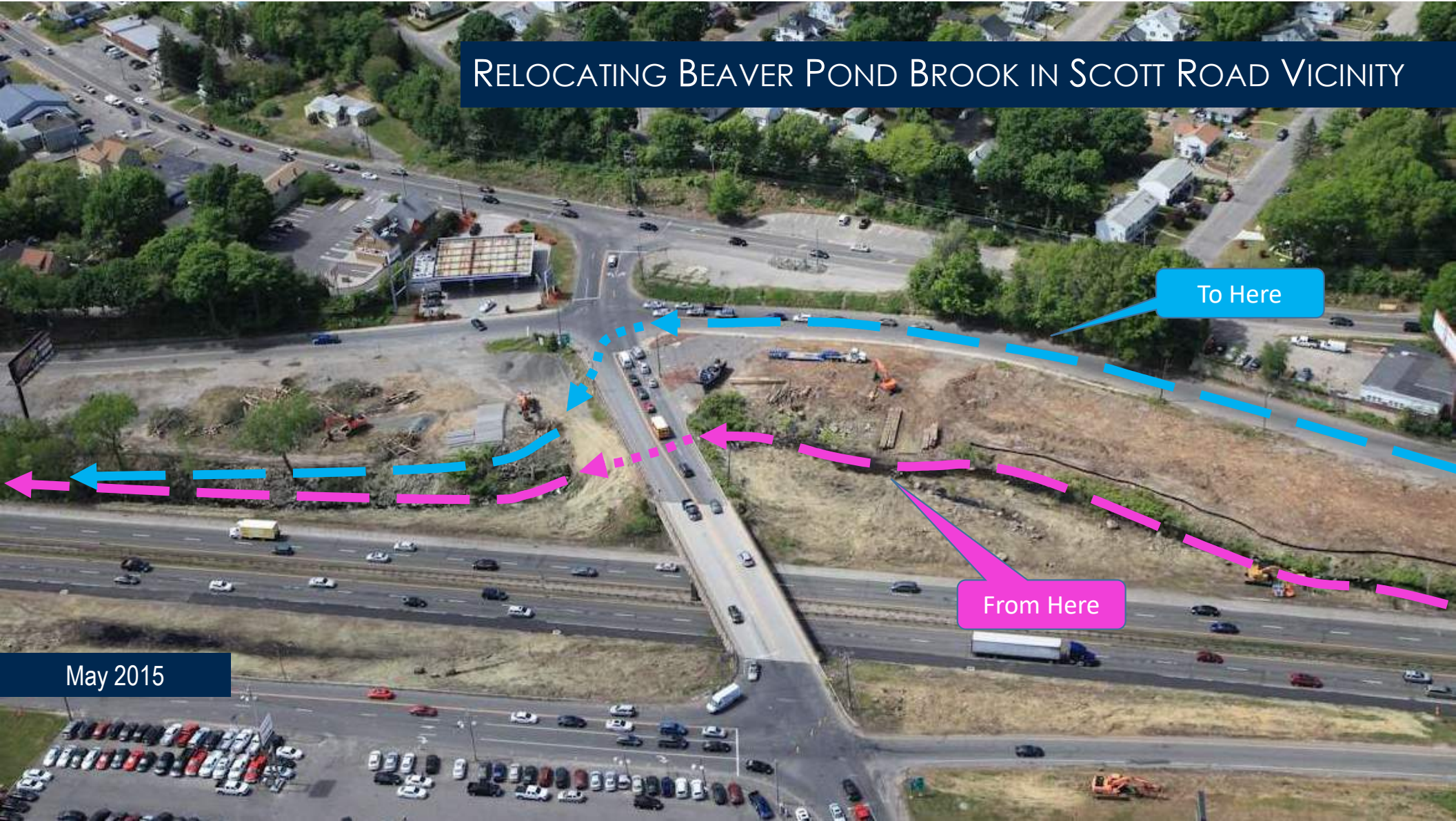
# RELOCATING BEAVER POND BROOK



# RELOCATING BEAVER POND BROOK



# RELOCATING BEAVER POND BROOK IN SCOTT ROAD VICINITY



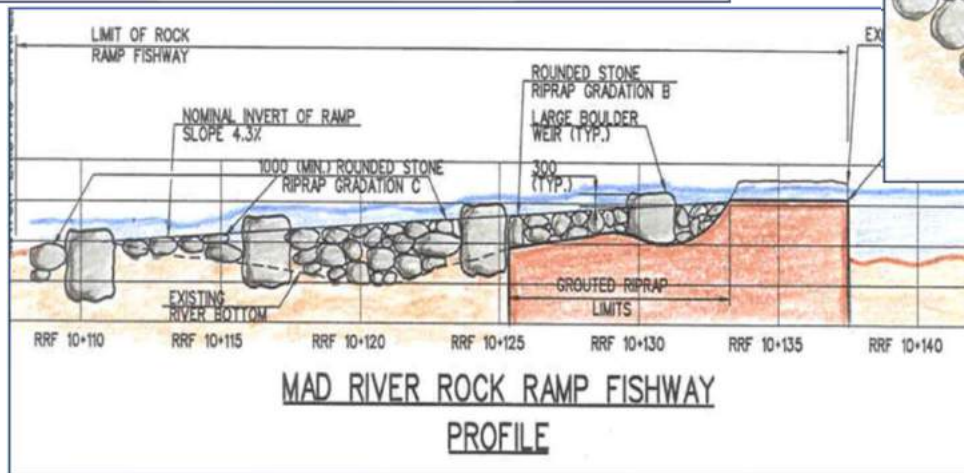
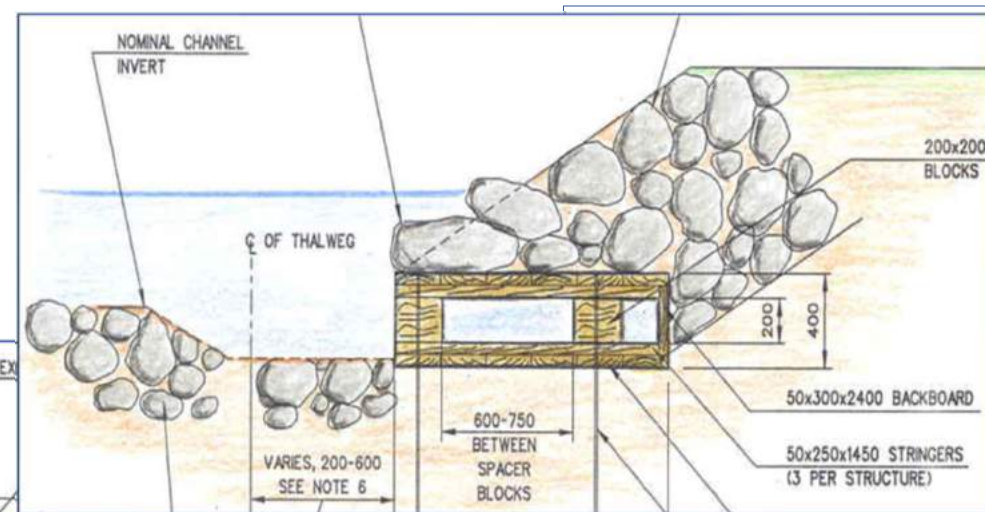
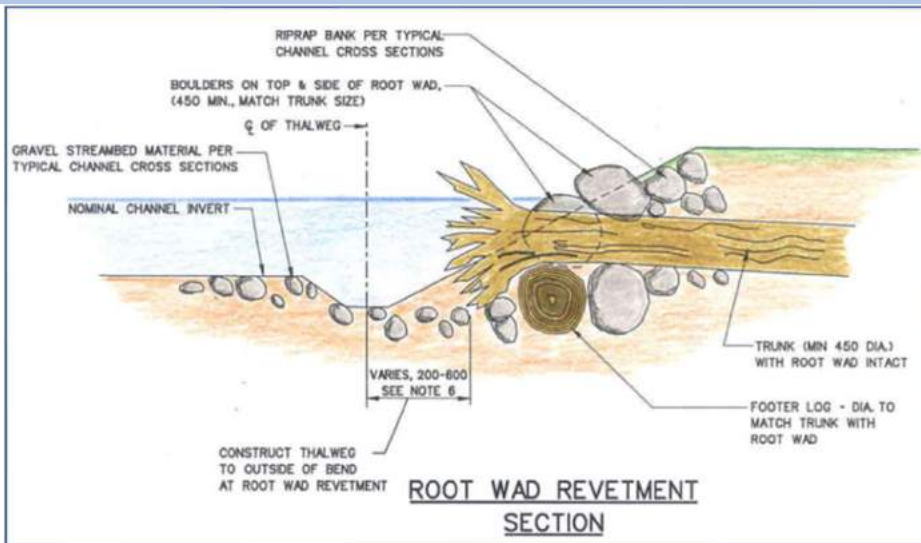
To Here

From Here

May 2015



# RIVER/BROOK RELOCATION ENHANCEMENTS









# LOCAL ROADWAYS



Reidville Drive  
October 2017

# REIDVILLE DRIVE



March 2015

REIDVILLE DRIVE



BLASTING AND MPT

# REIDVILLE DRIVE



WB I-84

# REIDVILLE DRIVE



WB I-84

# REIDVILLE DRIVE



April 2017

# REIDVILLE DRIVE

WB I-84

March 2018

WB I-84





An aerial photograph showing a complex highway interchange. A multi-lane highway runs diagonally from the bottom center towards the top right. A bridge structure crosses over it, with several ramps leading to a curved road on the left. The road on the left is bordered by a steep, rocky embankment and a dense forest. To the right of the highway, there is a large area of active construction, with heavy machinery, dirt mounds, and partially completed road sections. The sky is clear and the overall scene is captured from a high-angle perspective.

REIDVILLE DRIVE

September 2018

# REIDVILLE DRIVE



# PLANK ROAD EAST



June 2015

WB I-84

# PLANK ROAD EAST



WB I-84

# PLANK ROAD EAST



# PLANK ROAD EAST





# PLANK ROAD EAST



May 2015



August 2019



# PLANK ROAD EAST/HARPERS FERRY ROAD/I-84 EB INTERSECTION



# EAST MAIN STREET



# EAST MAIN STREET



# CHALLENGES AND INNOVATIVE SOLUTIONS



# UTILITY COORDINATION



# FRONTIER VAULT



FRONTIER VAULT



# FRONTIER VAULT





# FRONTIER VAULT







# IN-WATER WORK COORDINATION







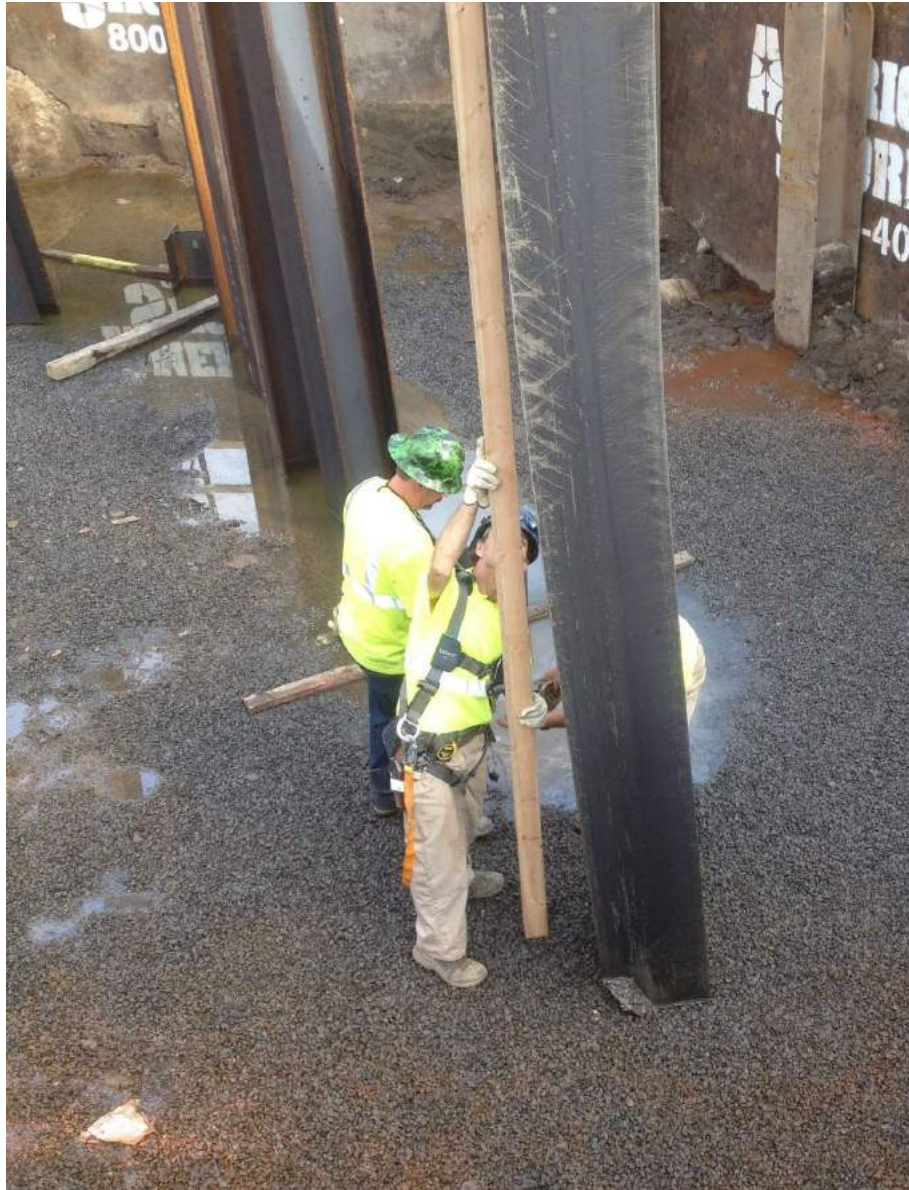






# PILE DRIVING OBSTRUCTIONS





PILE DRIVING; OBSTRUCTIONS

## PILE DRIVING; OBSTRUCTIONS



# PILE DRIVING; OBSTRUCTIONS



# RETAINING WALL 106



June 2017

# RETAINING WALL 106



# RETAINING WALL 106

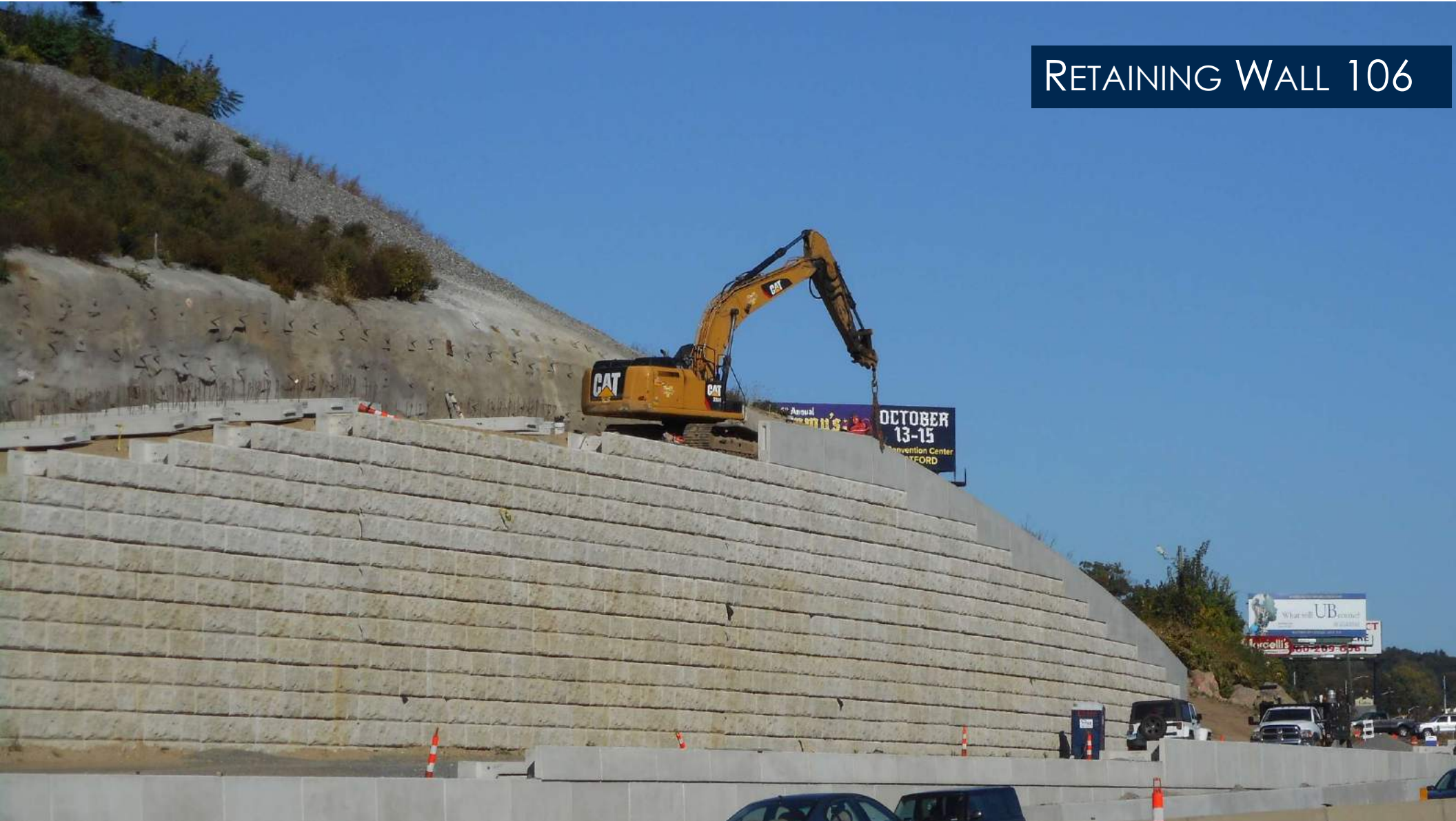


# RETAINING WALL 106





# RETAINING WALL 106



# RETAINING WALL 106



# USE OF PRECAST DOUBLEWAL UNITS



# NORTH OF REIDVILLE DRIVE: CULVERT UNDER I-84



# RETAINING WALL 104 (SOUTH OF EB 23 ON RAMP)













1-04 CONSTRUCTION JV  
1-04 RECONSTRUCTION  
CTDOT # 151-273  
WALL 104

UNITED  
08-0-05

1-04 CONSTRUCTION JV  
1-04 RECONSTRUCTION  
CTDOT # 151-273  
WALL 104

UNITED  
08-0-05

UNITED  
08-0-05

UNITED  
08-0-05

INCLUDING CULVERT &  
BRIDGE WINGWALLS





# TEMPORARY LOOP RAMP EAST OF HAMILTON AVE. BRIDGE



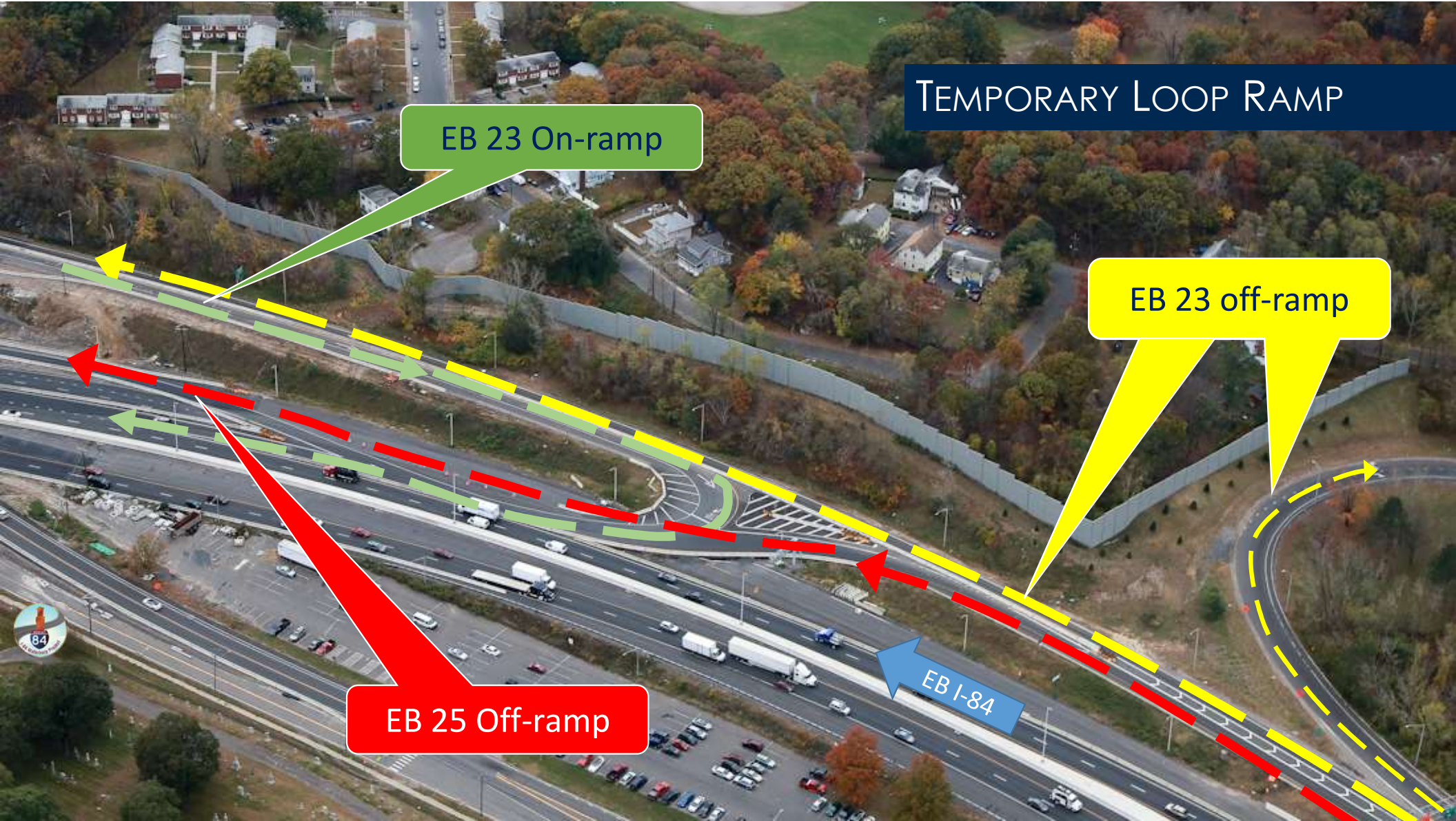
# TEMPORARY LOOP RAMP

EB 23 On-ramp

EB 23 off-ramp

EB 25 Off-ramp

EB I-84



# HARPERS FERRY ROAD CLOSURE AND DETOUR FROM REIDVILLE DRIVE TO PLANK ROAD





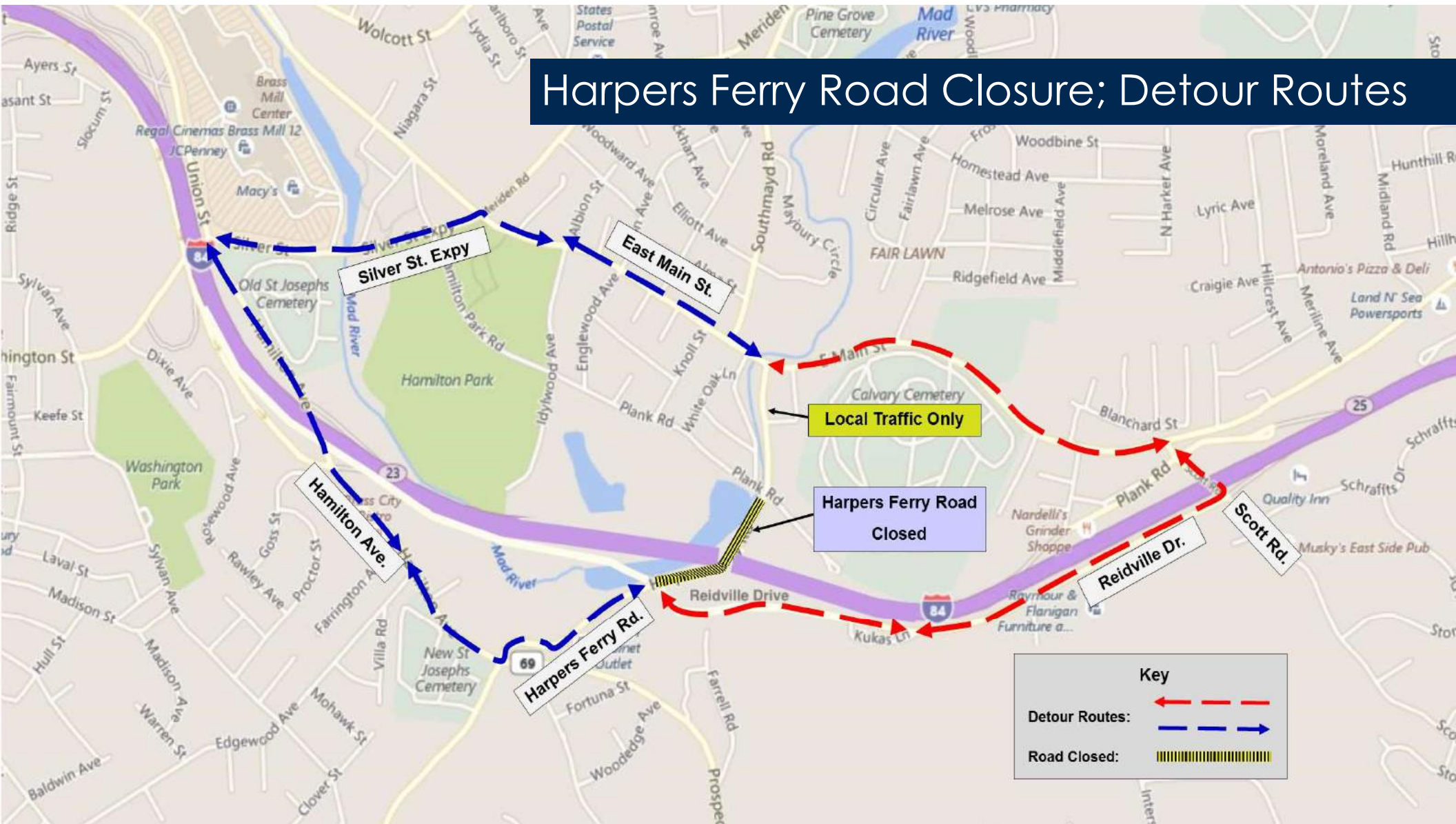
## HARPERS FERRY ROAD CLOSURE AND DETOUR RESULTED IN:

- Demolition of 3 Bridges:
  - 🚫 ▪ Former Harpers Ferry Road
  - 🚫 ▪ Former EB 25 off-ramp
  - 🚫 ▪ Former I-84 bridge
- Construction of New Box Culvert Under Harpers Ferry Road
- Reconstruction of Harpers Ferry Road
- Construction of Plank Road East
- Construction of New WB 25 On-Ramp (including bridge over Mad River)
- Opening of Three Continuous Lanes on I-84 in Each Direction





# Harpers Ferry Road Closure; Detour Routes













# WHY THE CLOSURE?

Original Schedule for This Work was Eight *Months*:

246  
DAYS

Working with the City of Waterbury, developing and implementing the ~~Daily Lane Closures~~ *Daily Lane Closures Plan* reduced the work schedule to:

- One-Way Traffic

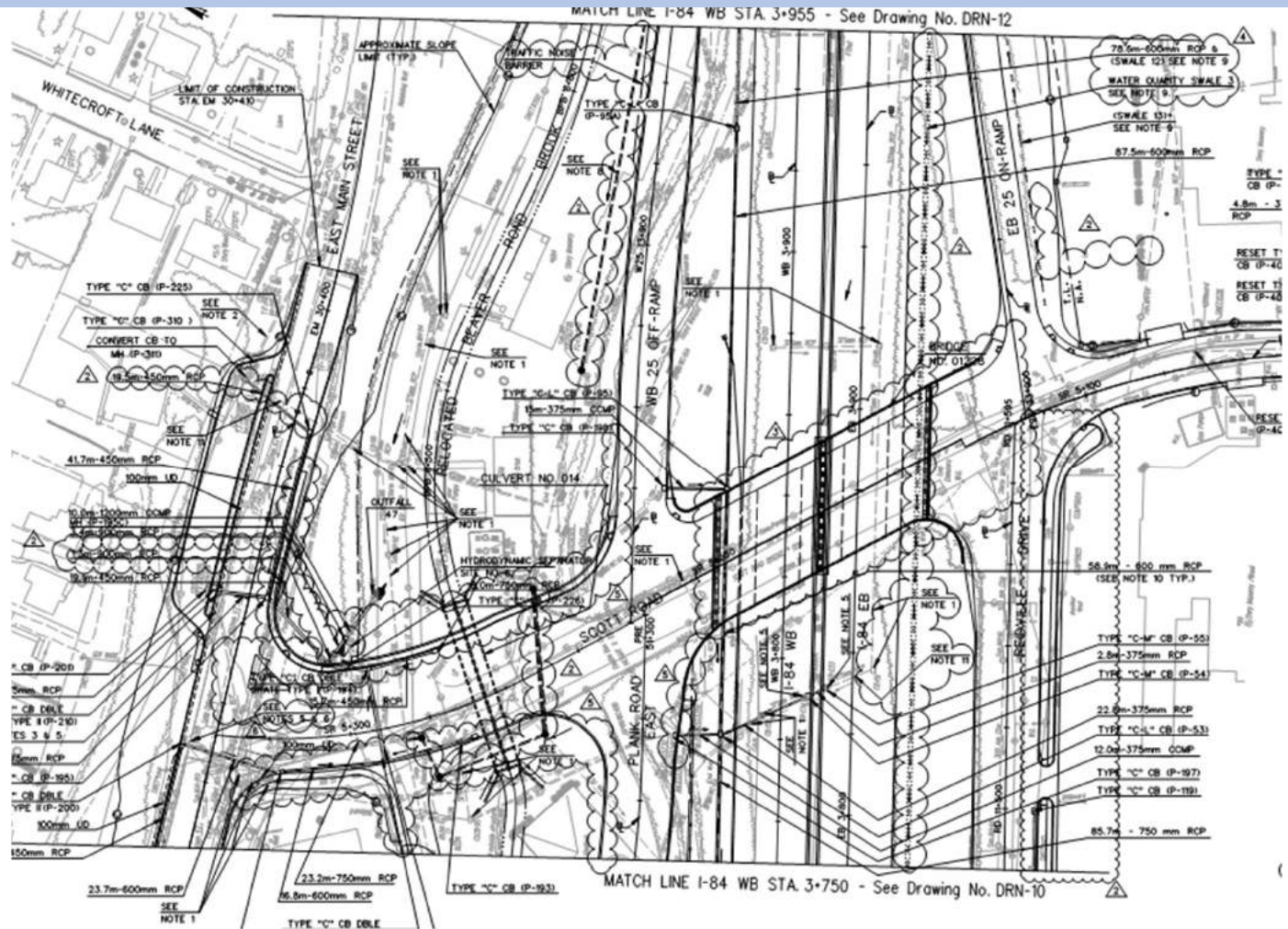
Eight *Weeks*

61 DAYS

Resulting in:

- Reduced completion time, by  $\frac{3}{4}$ , or six months
- Reduced impact on travelers

# SCOTT ROAD BRIDGE



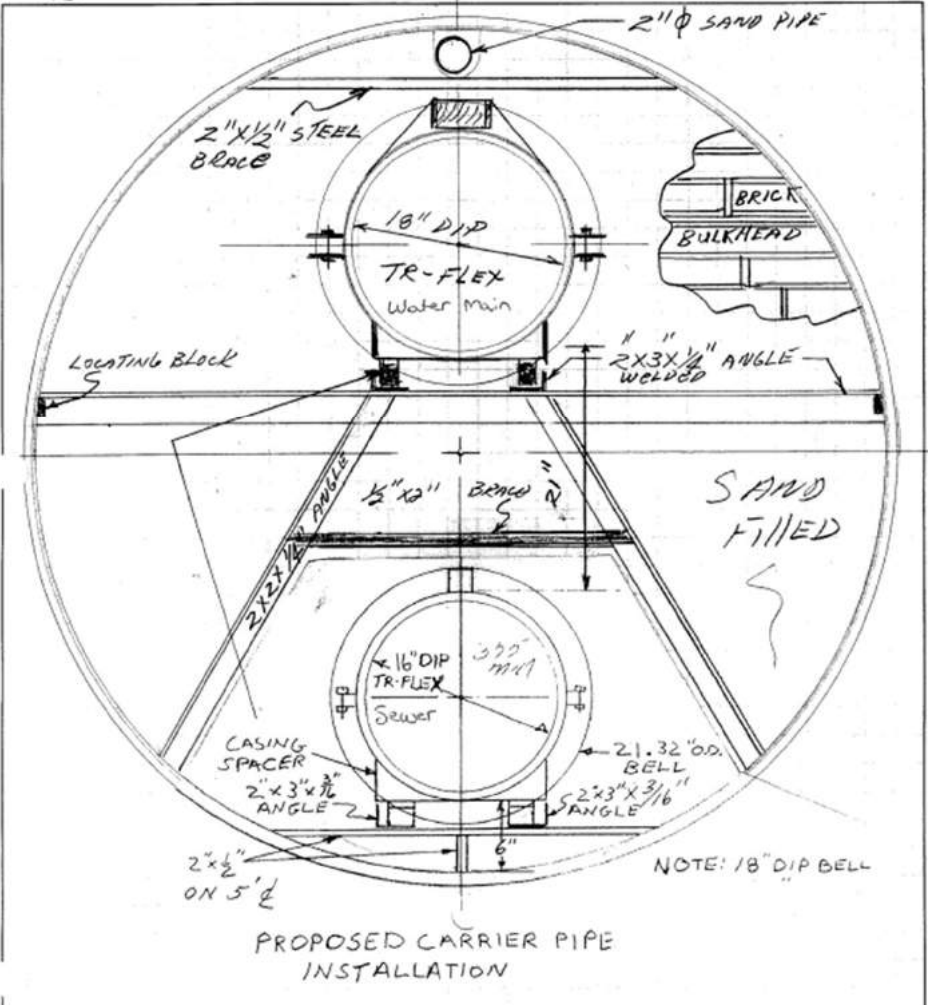
ELIMINATED DEMOLITION IN FIRST STAGE



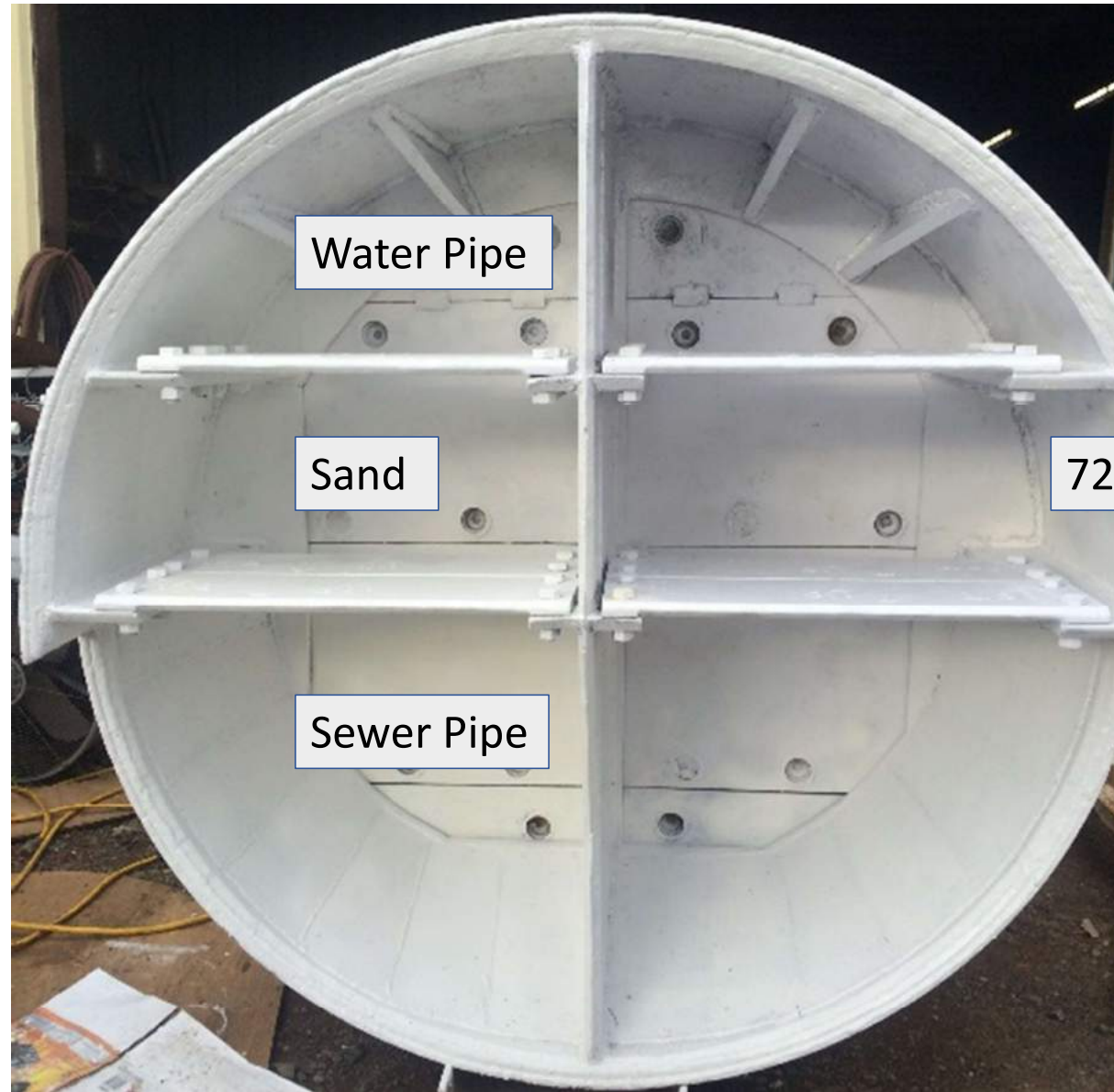
# SCOTT ROAD BRIDGE VICINITY



# PIPE JACKING



Scale – 1" = 10"



## One Sewer Pipe Sleeve Carries:

- Potable Water
- Sanitary Sewer

72" Diameter





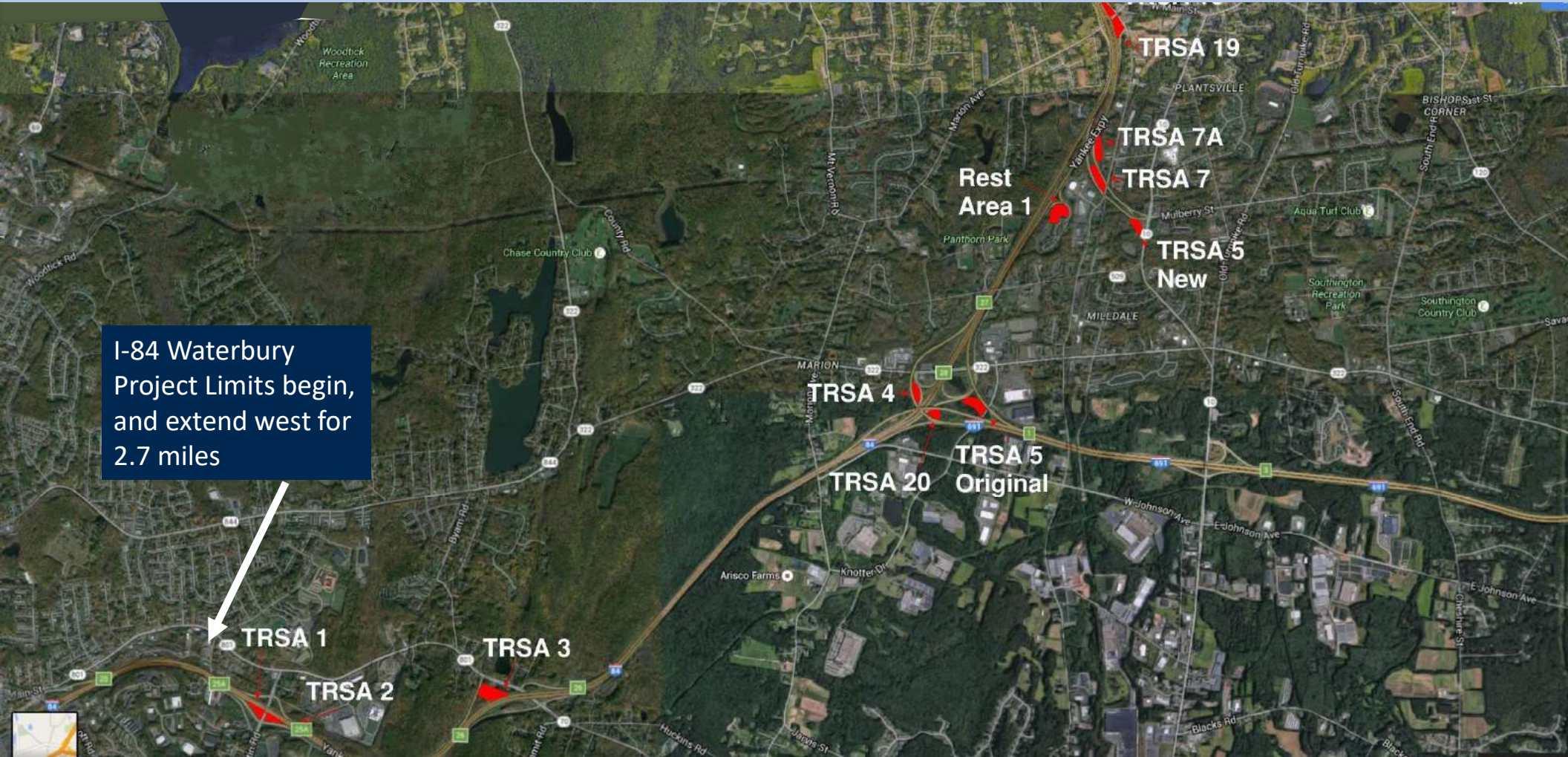




# PIPE JACKING SITES



# TEMPORARY RE-USE STOCKPILE AREAS (TRSA)



TRSA SITE 19





## TRSA USAGE FINANCIAL SAVINGS

Total Volume of TRSA Material: 300,000 Cu M  
Contract TRSA Storage Volume: - 84,000 Cu M  
Resulting Surplus Material: 216,000 Cu M (414,720 Tons)

Cost to Dispose of Excess Controlled Material: \$ 22,890,600 (\$ 55.00/Ton)  
Cost to Haul/Handle/Store Material in TRSAs: \$ - 1,556,000 (\$ 3.77/Ton)

Total Project TRSA Savings

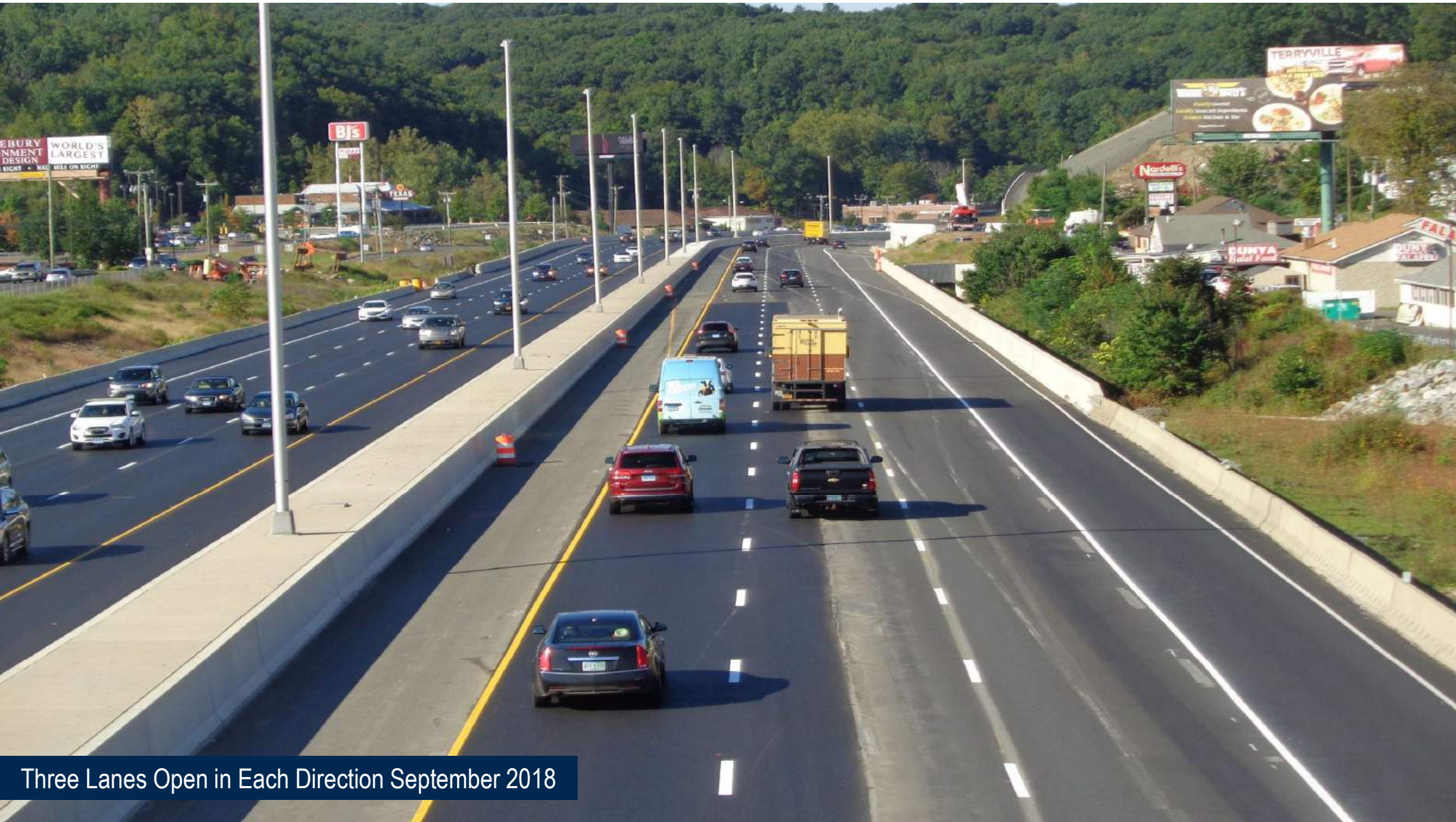
**\$ 21,243,600 (93%)**

# OPENING OF 3 LANES IN EACH DIRECTION



Ribbon Cutting Event August 2018



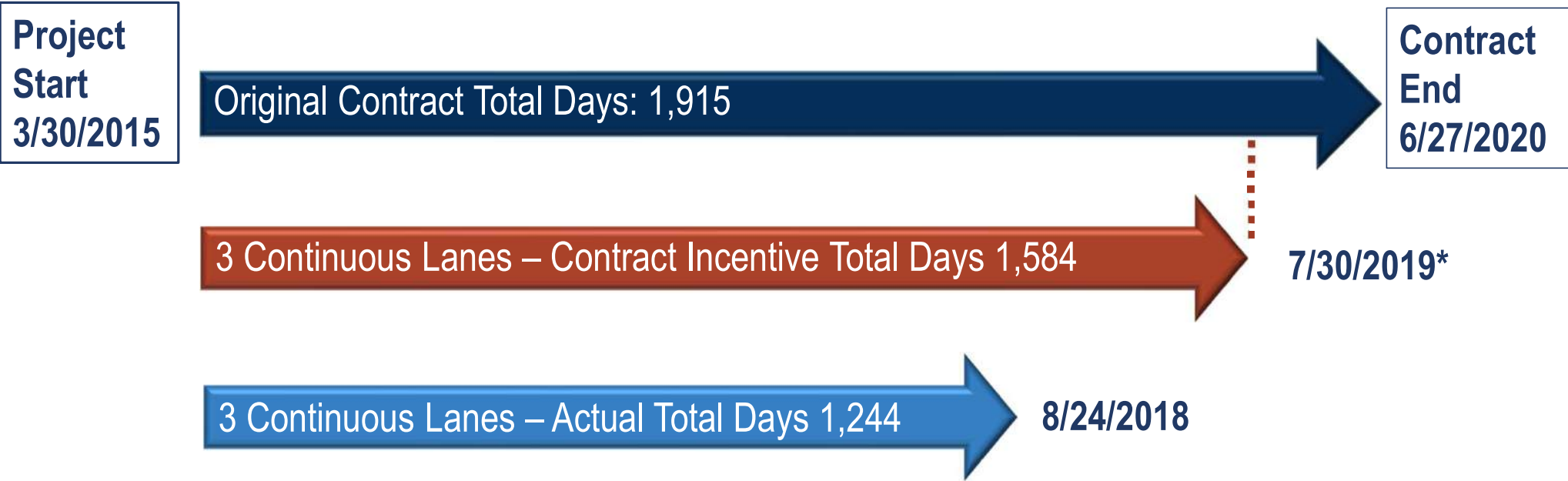


Three Lanes Open in Each Direction September 2018

# PUNCH LIST ITEMS



# CONTRACTOR INCENTIVE



\*Contractor received **\$6.45 Million** for early substantial completion

# TRAFFIC STUDY RESULTS

## LANE SPEEDS

AM Peak - Average Lane Speed - 15 minutes Peak Period (MPH)		
	Pre-Construction	Post-Construction
Eastbound Right Lane	18.8	56.4
Eastbound Middle Lane	N/A	57.6
Eastbound Left Lane	20.5	61.5
	Pre-Construction	Post-Construction
PM Peak - Average Lane Speed - 15 minutes Peak Period (MPH)		
Eastbound Right Lane	15.5	56.5
Eastbound Middle Lane	N/A	57.4
Eastbound Left Lane	19.1	61.8

## LANE SPEEDS: SENSOR 2 - WASHINGTON STREET UNDERPASS

AM Peak - Average Lane Speed - 15 minutes Peak Period		
	Pre-Construction	Post-Construction
Westbound Left Lane	36.2	66.6
Westbound Middle Lane	33.1	61.8
Westbound Right Lane	34.5	59.3
Westbound Aux Lane	36.7	51.5
PM Peak - Average Lane Speed - 15 minutes Peak Period		
	Pre-Construction	Post-Construction
Westbound Left Lane	9.2	57.0
Westbound Middle Lane	8.0	54.0
Westbound Right Lane	7.1	51.0
Westbound Aux Lane	7.3	45.9



## LANE SPEEDS: SENSOR 9 – EAST OF INTERCHANGE 25A

AM Peak - Average Lane Speed - 15 minutes Peak Period (MPH)		
	Pre-Construction	Post-Construction
Eastbound Right Lane	18.8	56.4
Eastbound Middle Lane	N/A	57.6
Eastbound Left Lane	20.5	61.5
PM Peak - Average Lane Speed - 15 minutes Peak Period (MPH)		
Eastbound Right Lane	15.5	56.5
Eastbound Middle Lane	N/A	57.4
Eastbound Left Lane	19.1	61.8

## TRAVEL TIME THROUGH THE PROJECT

Average Daily Travel Times		
I-84	Pre-Construction	Post-Construction
Eastbound	7.5 Minutes	2.7 minutes
Westbound	9.9 Minutes	4.0 minutes
I-84 Average Peak Period Travel Times		
	Pre-Construction	Post-Construction
Eastbound AM	13.3 minutes	2.7 minutes
Eastbound PM	13.1 minutes	2.8 minutes
Westbound AM	11.6 minutes	3.8 minutes
Westbound PM	30.3 minutes	4.2 minutes

## LEVEL OF SERVICE: SENSOR 2 - WASHINGTON STREET UNDERPASS

AM Peak Period – Lane Density/Level of Service				
	Pre-Construction		Post-Construction	
	Vehicles/Mile	LOS	Vehicles/Mile	LOS
EB - Right Lane	47	F	6.1	A
EB – Middle Lane	N/A	N/A	18.0	B
EB - Left Lane	40	F	19.0	C
PM Peak Period – Lane Density/Level of Service				
	Pre-Construction		Post-Construction	
	Vehicles/Mile	LOS	Vehicles/Mile	LOS
EB - Right Lane	102	F	6.7	A
EB - Middle Lane	N/A	N/A	16.2	B
EB - Left Lane	66	F	16.8	B

## LEVEL OF SERVICE: SENSOR 9 – EAST OF INTERCHANGE 25A

AM Peak Period – Lane Density/Level of Service				
	Pre-Construction		Post-Construction	
	Vehicles/Mile	LOS	Vehicles/Mile	LOS
WB - Left Lane	17.9	B	15.6	B
WB - Middle Lane	19.1	C	17.8	B
WB - Right Lane	14.9	B	12.0	B
WB Aux Lanes	63.6	A	6.0	A
PM Peak Period – Lane Density/Level of Service				
	Pre-Construction		Post-Construction	
	Vehicles/Mile	LOS	Vehicles/Mile	LOS
WB - Left Lane	45.2	F	24.7	C
WB - Middle Lane	48.8	F	20.6	C
WB - Right Lane	60.3	F	17.2	B
WB Aux Lane	64.4	F	8.6	A

# TRAFFIC STUDY RESULTS

## CRASH DATA

Monthly Crash Rate	
Pre-Construction	Post-Construction
38 /month (more than one crash per day)	3.2 (Reduction in crashes of more than 90%)

## DAILY SAVINGS OF TRAVEL TIMES

Based on average daily traffic volumes & the reduction of daily travel times:

- EB: Daily savings of **4,200 hours of travel time**
- WB: Daily savings of **5,100 hours of travel time**

# AWARDS - 2019



Arthur W. Gruhn Excellence in  
Construction Awards, Large Project



Project Achievement Award for Best  
Infrastructure Project over \$25 Million



**QUESTIONS**

ADDITIONAL SLIDES/AREA OF *WORK* FOR CONSIDERATION



ADDITIONAL SLIDES/EXTRA SLIDES



# SIGNALIZATION





# I-84 EB EXIT 25 OVER MAD RIVER



















# RETAINING WALLS 113 & 114 – I-84 EB 25 OFF-RAMP



# CURVED STEEL ERECTION













# I-84 EB EXIT 25) OVER MAD RIVER





WB I-84

# I-84 OVER MAD RIVER; EB 25 OFF-RAMP TO HARPERS FERRY ROAD



October 2017









# HAMILTON AVENUE – SWINGING SIGNALS



## PILE DRIVING; OBSTRUCTIONS



## PILE DRIVING; OBSTRUCTIONS



# PILE DRIVING; OBSTRUCTIONS



# PILE DRIVING; OBSTRUCTIONS



# I-84 OVER THE MAD RIVER; HARPERS FERRY ROAD VICINITY





Future I-84 bridge



Future I-84 bridge





Future I-84 bridge



Future I-84 bridge



Future I-84 bridge



Future I-84 bridge



Future I-84 bridge

Future I-84 bridge

June 2017



## HARPERS FERRY ROAD/ REIDVILLE DRIVE VICINITY

### Summary and Schedule:

- EB 25 off ramp & new Reidville Drive alignment opened  
*Fall 2017*
- Shifted I-84 EB traffic into new alignment  
*Winter 2017*
- Shift I-84 WB traffic into new alignment  
*Fall 2018*
- Three continuous lanes in each direction  
*Fall 2018*
- Plank Road East and WB 25 on-ramp construction  
*Summer 2018*



# HARPERS FERRY ROAD BRIDGE VICINITY



April 2



TRSA SITE 20



Cost-effective way to temporarily dispose of reusable material

- Reduced travel time -- Disposal efforts are close to project limits
- No costly disposal fees
- Material is:
  - Easily accessible/reusable
  - Project-ready, when needed
  - Stored with consideration given positive environmental impact



# EB I-84 REST AREA SITE 1, SOUTHINGTON, CT

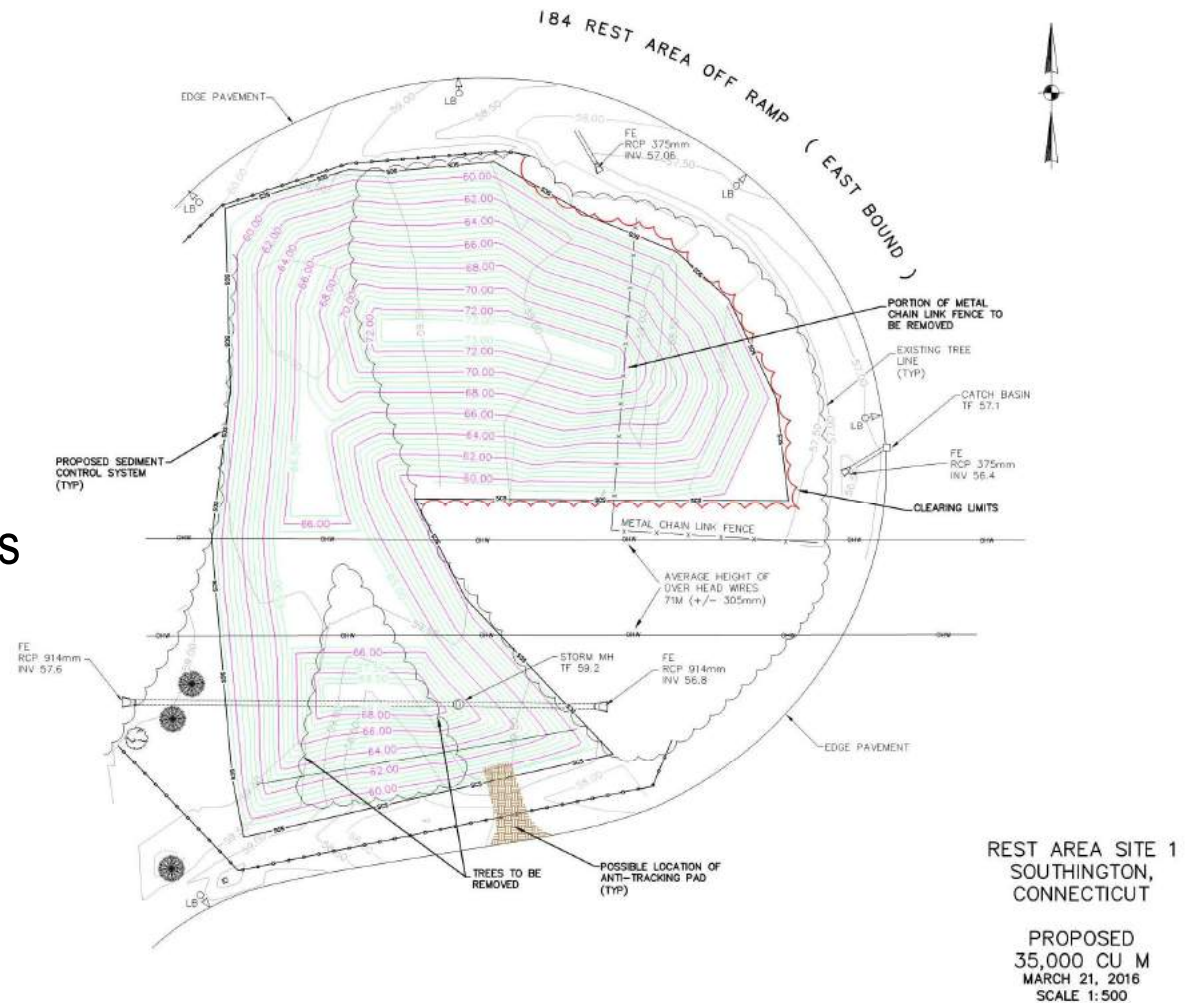
## Plans Include:

### ■ Site Preparation Information

- Tree removal
- Tracking pad location
- Structures for removal
- Overhead wires/utility locations

### ■ Site Capacity

- Dimensions of piles
- Proposed cubic meters



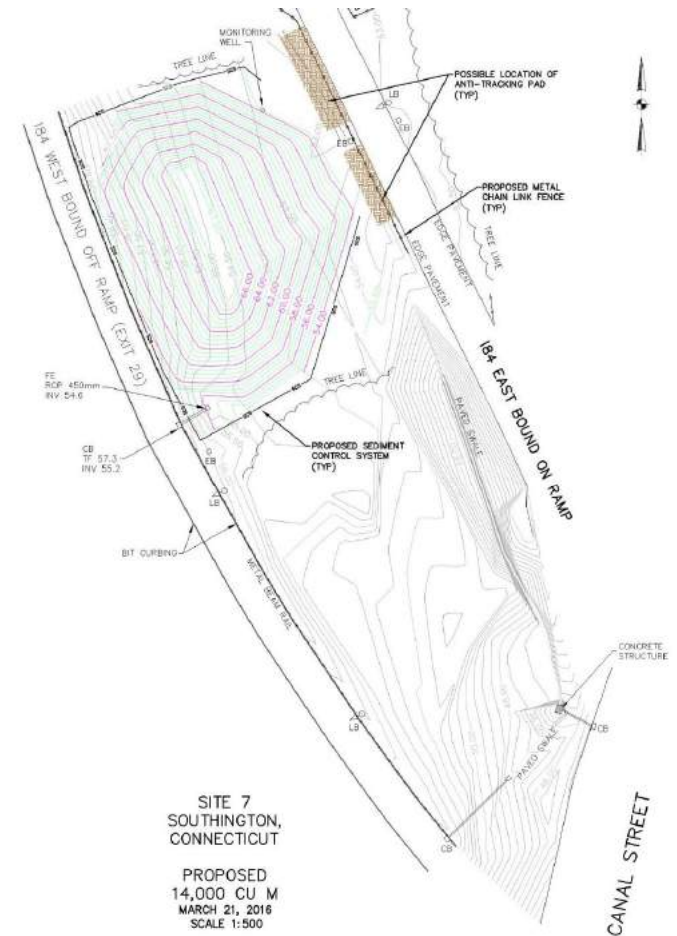
# PROCESS

## OEP Designates Approved Site Locations

- Non-wetlands/Non-floodway
- Non-interference with Endangered and Threatened Species

## DOT Determines Site Feasibility for Project

- Survey
- Grading Plan
- Environmental Controls
  - Anti-tracking Pads
  - Silt Fence
  - Riprap
  - Wildflower Plantings

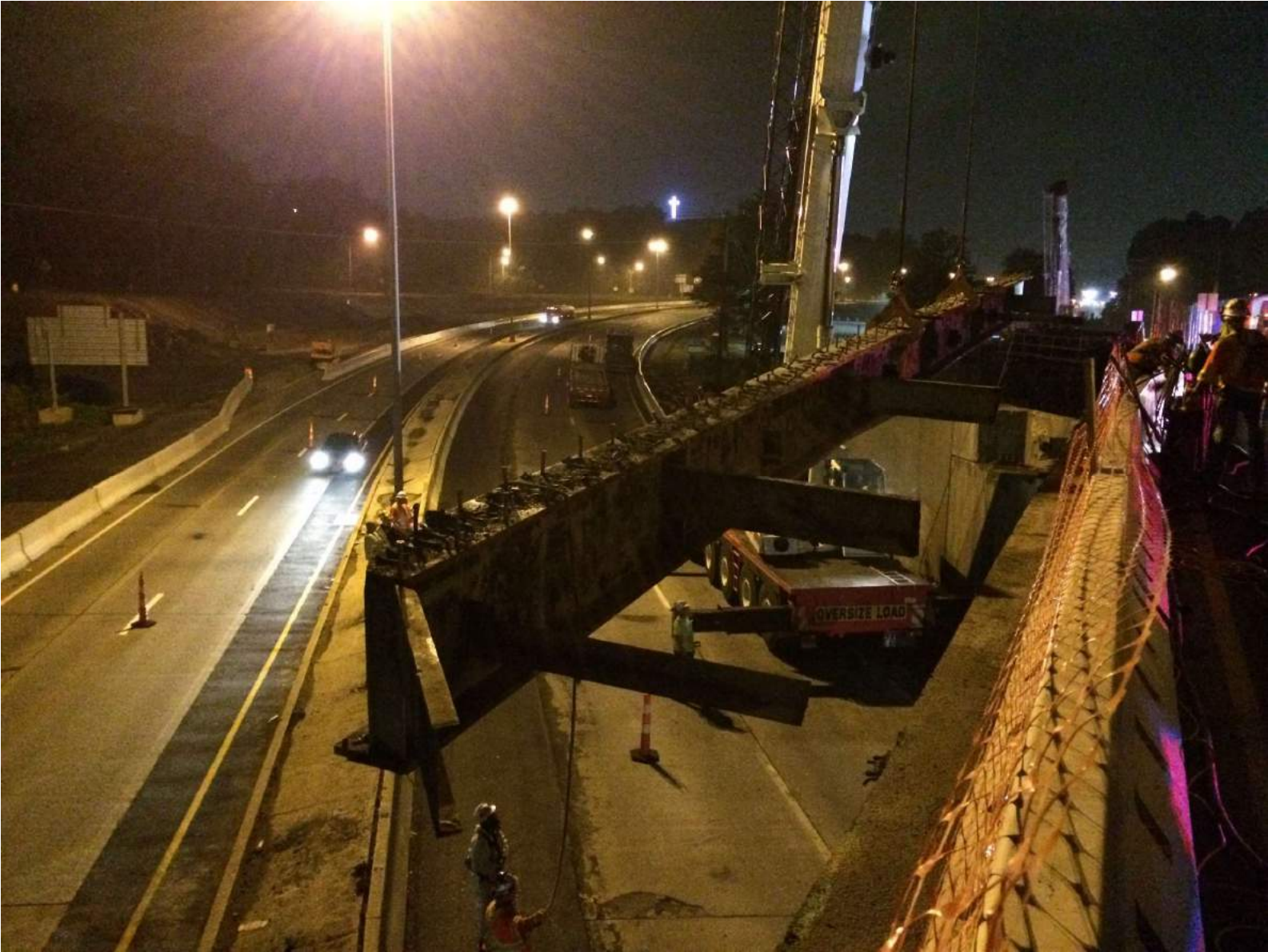


# N AVENUE BRIDGE VICINITY



April 2018









# SOUND BARRIER WALL (EB 23 OFF RAMP)



# SOUND BARRIER WALL (EB 23 OFF RAMP)



# HAMILTON AVENUE BRIDGE VICINITY



March 2015

September 2017



# RETAINING WALL 104 (SOUTH OF EB 23 ON RAMP)



# HAMILTON AVENUE BRIDGE



March 2017

# HAMILTON AVENUE BRIDGE

WB I-84

April 2017



# FUTURE EB 23 ON-RAMP FROM HAMILTON AVENUE



April 2017

# FUTURE EB 23 ON-RAMP FROM HAMILTON AVENUE

Future EB 23 on-ramp

EB 25 off-ramp

WB I-84

October 2017





# FUTURE EB 23 ON-RAMP FROM HAMILTON AVENUE



October 2017

# FUTURE EB 23 ON-RAMP FROM HAMILTON AVENUE



## SUMMER/FALL WORK HARPERS FERRY ROAD VICINITY:

- Shift WB I-84 to New Alignment
- Demolish 3 Bridges:
  - Former Harpers Ferry Road
  - Former EB 25 off-ramp
  - Former I-84 bridge
- Reconstruct Harpers Ferry Road
- Construct Plank Road East
- Construct New WB 25 On-Ramp



# FUTURE EB 25 OFF-RAMP UNDER HAMILTON AVENUE



# EB 25 OFF-RAMP UNDER EB 23 ON-RAMP



# EAST OF HAMILTON AVENUE



# EAST OF HAMILTON AVENUE

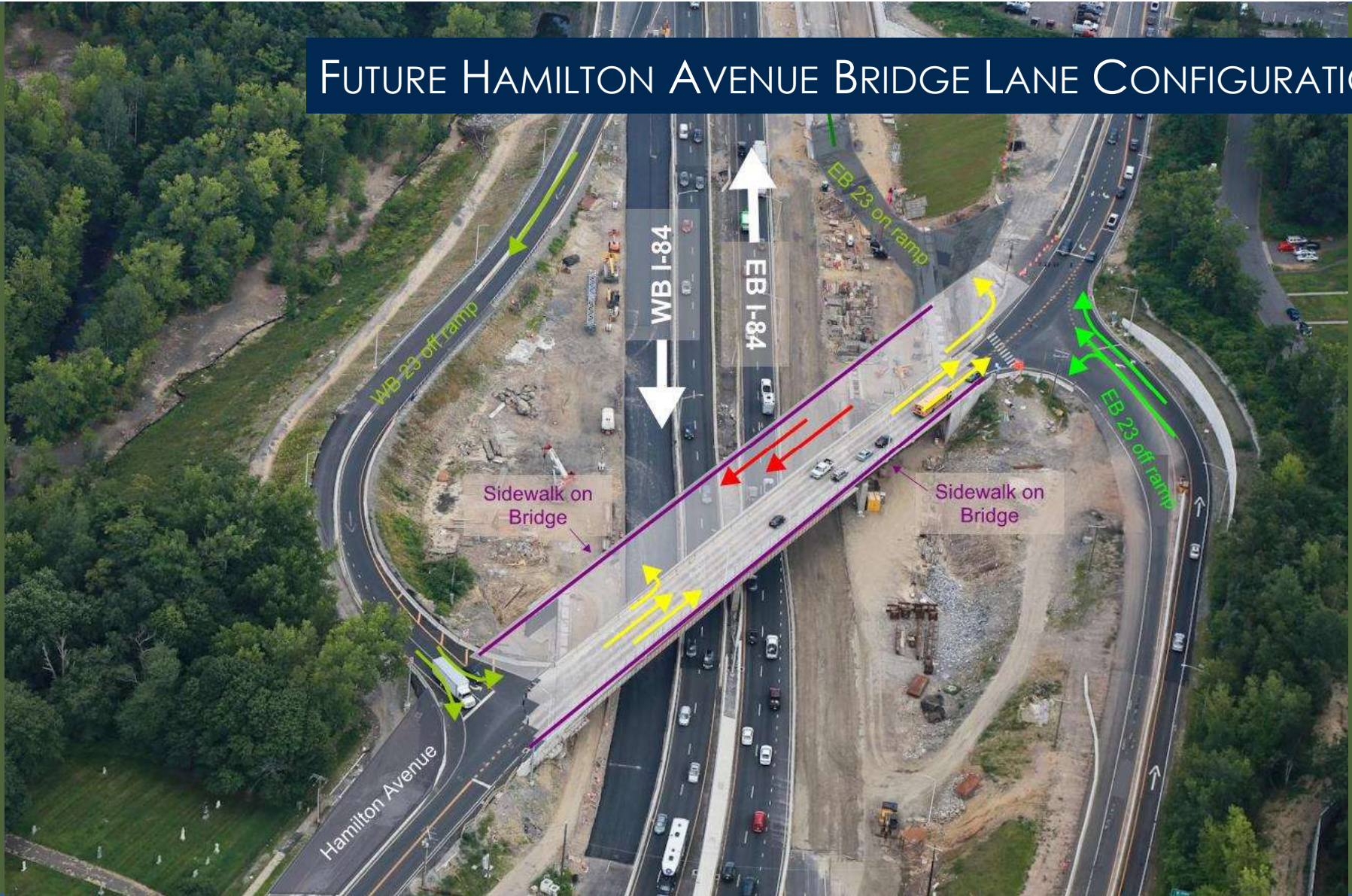


Future EB 23 on-ramp

EB 25 off-ramp

WB I-84

# FUTURE HAMILTON AVENUE BRIDGE LANE CONFIGURATION





# RETAINING WALL 104 ALONG FUTURE EB 25 OFF-RAMP

Retaining Wall 104

WB I-84



EB 25 OFF-RAMP BETWEEN EB 23 ON-RAMP AND RW 104



EB 25 OFF-RAMP BETWEEN EB 23 ON-RAMP & RW 104



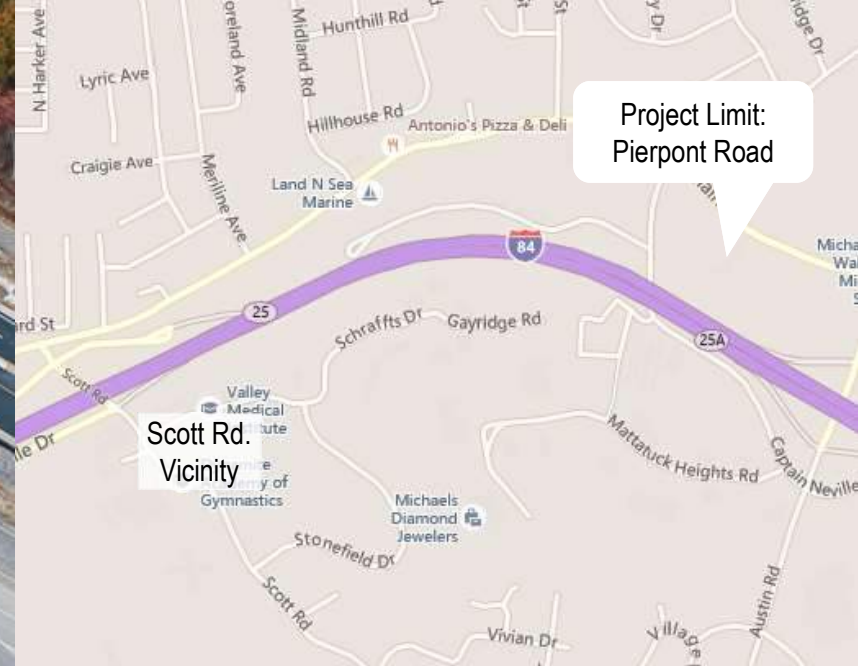
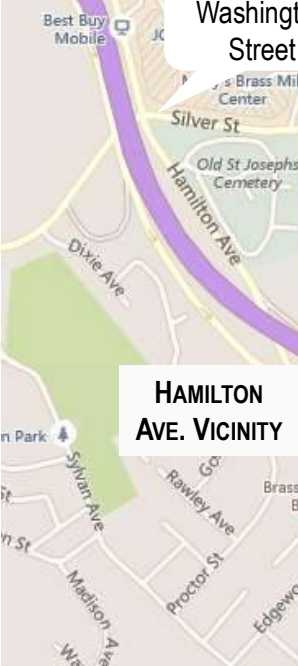
# BRIDGE OVER MAD RIVER EASTERN CROSSING



Project Limit:  
Washington  
Street

**I-84 BRIDGE  
OVER MAD  
RIVER**

**HAMILTON  
AVE. VICINITY**



Project Limit:  
Pierpont Road

Scott Rd.  
Vicinity

# I-84 BRIDGE OVER MAD RIVER



# I-84 BRIDGE OVER MAD RIVER



# I-84 BRIDGE OVER MAD RIVER



# I-84 BRIDGE OVER MAD RIVER





# I-84 BRIDGE OVER MAD RIVER



# I-84 BRIDGE OVER MAD RIVER

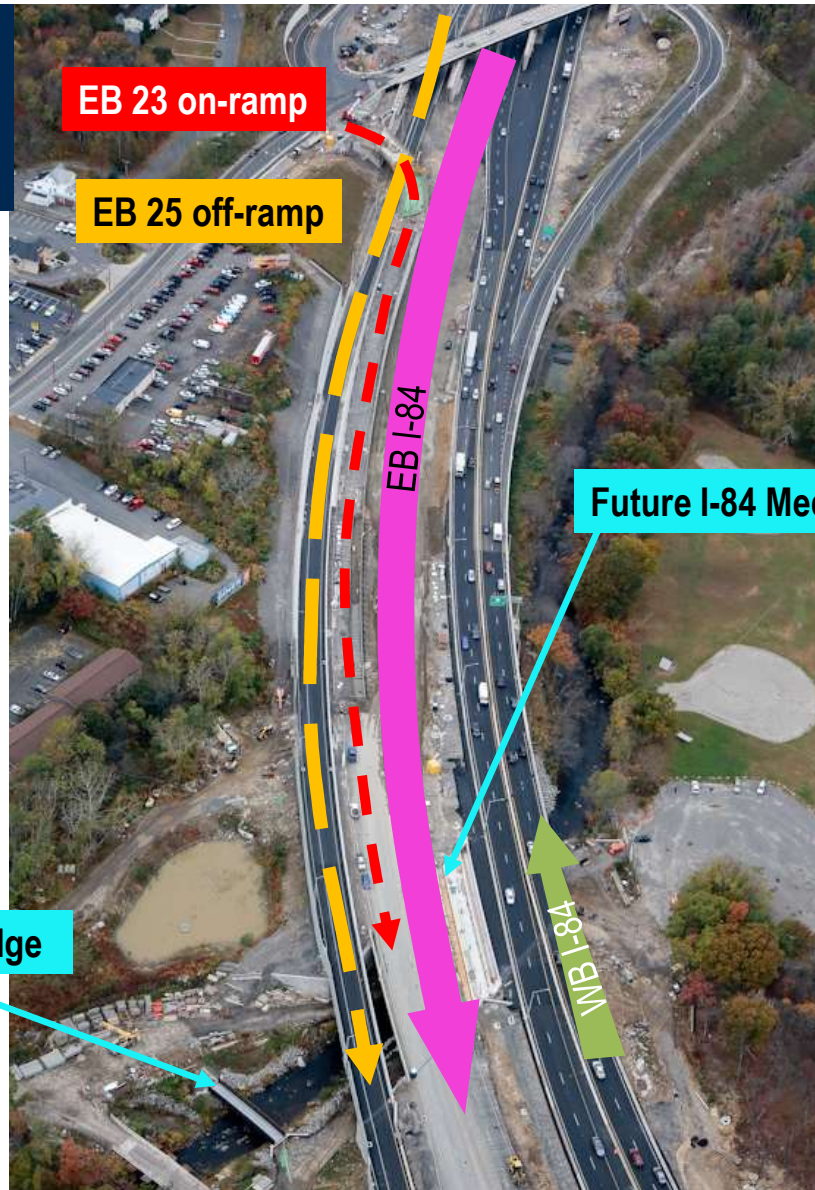


# I-84 BRIDGE OVER MAD RIVER



## BRIDGE OVER MAD RIVER

- New Lanes on Bridge
- Traffic Shift for construction of EB I-84 east of Hamilton Avenue
- Includes EB 25 off-ramp
- EB 23 On Ramp



New Pedestrian Bridge

EB 23 on-ramp

EB 25 off-ramp

EB I-84

Future I-84 Median

WB I-84



# I-84 BRIDGE : NORTHERN PORTION CONSTRUCTION





April 2017

March 2015



# PLANK ROAD VICINITY

September 2016



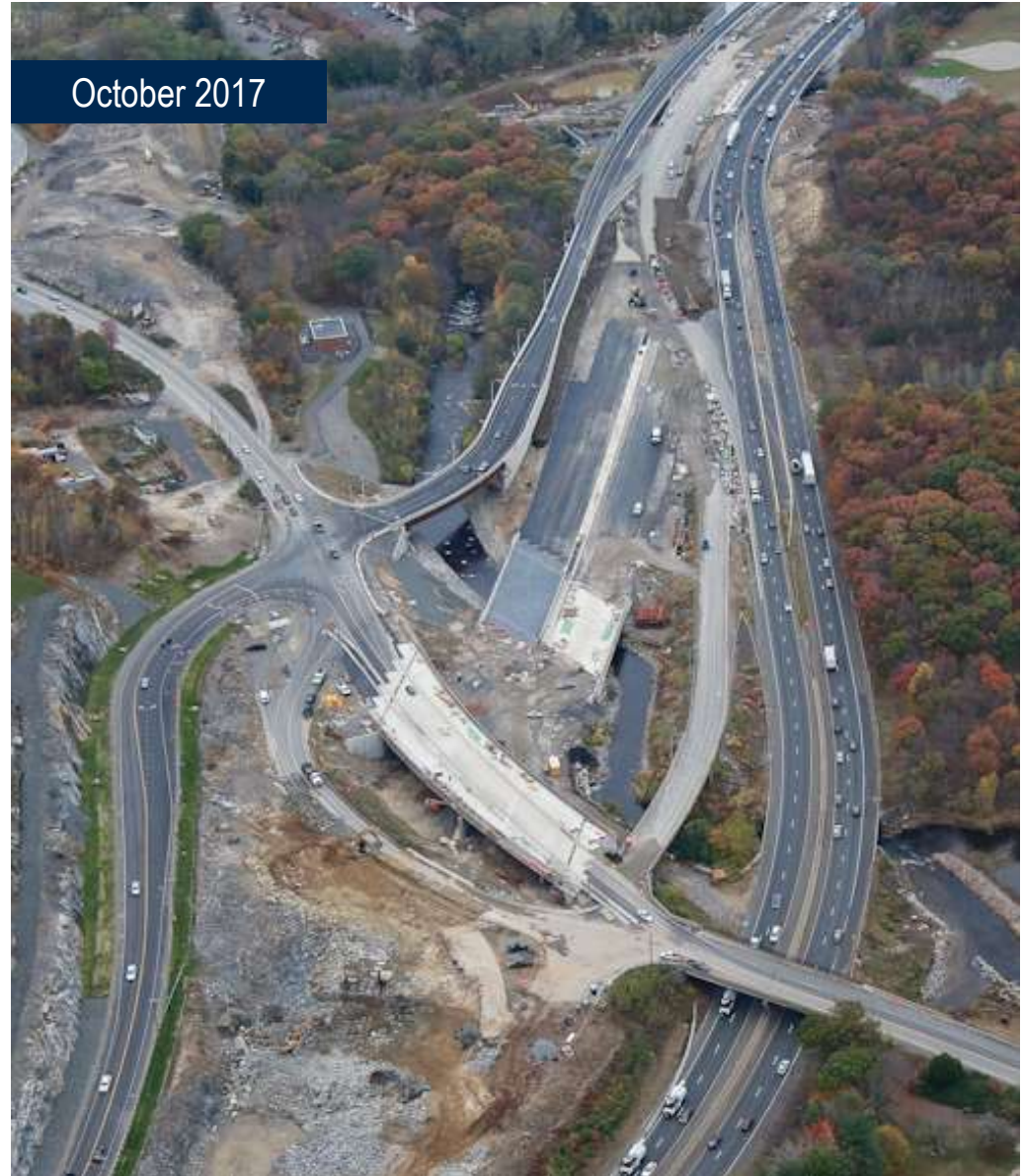
# RETAINING WALL 105 (ALONG HARPERS FERRY RD.)





# FUTURE PATH OF I-84





# FUTURE I-84 OVER MAD RIVER WESTERN CROSSING



# FUTURE I-84 OVER MAD RIVER WESTERN CROSSING



# FUTURE I-84 OVER MAD RIVER WESTERN CROSSING



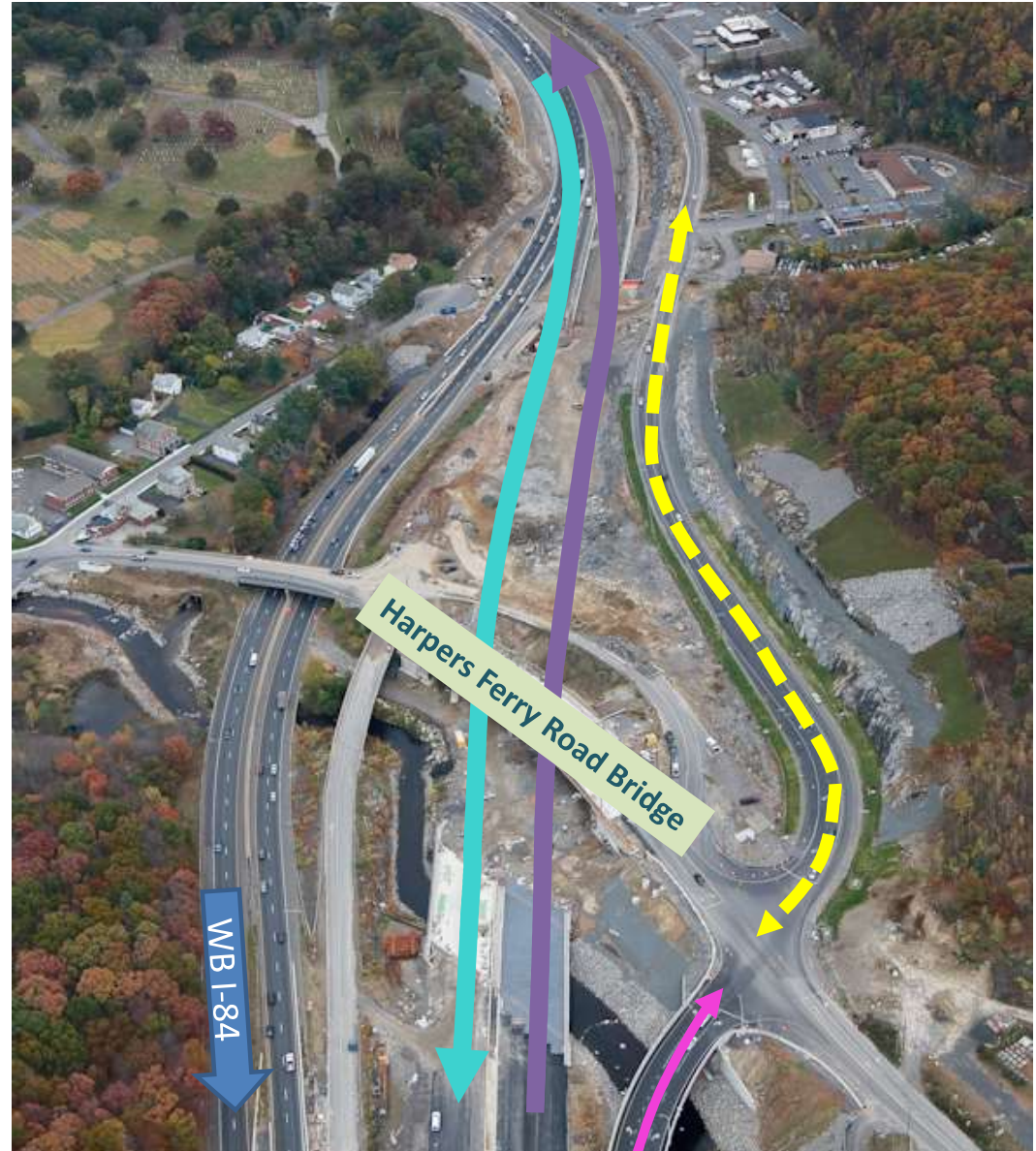
# FUTURE I-84 OVER MAD RIVER WESTERN CROSSING



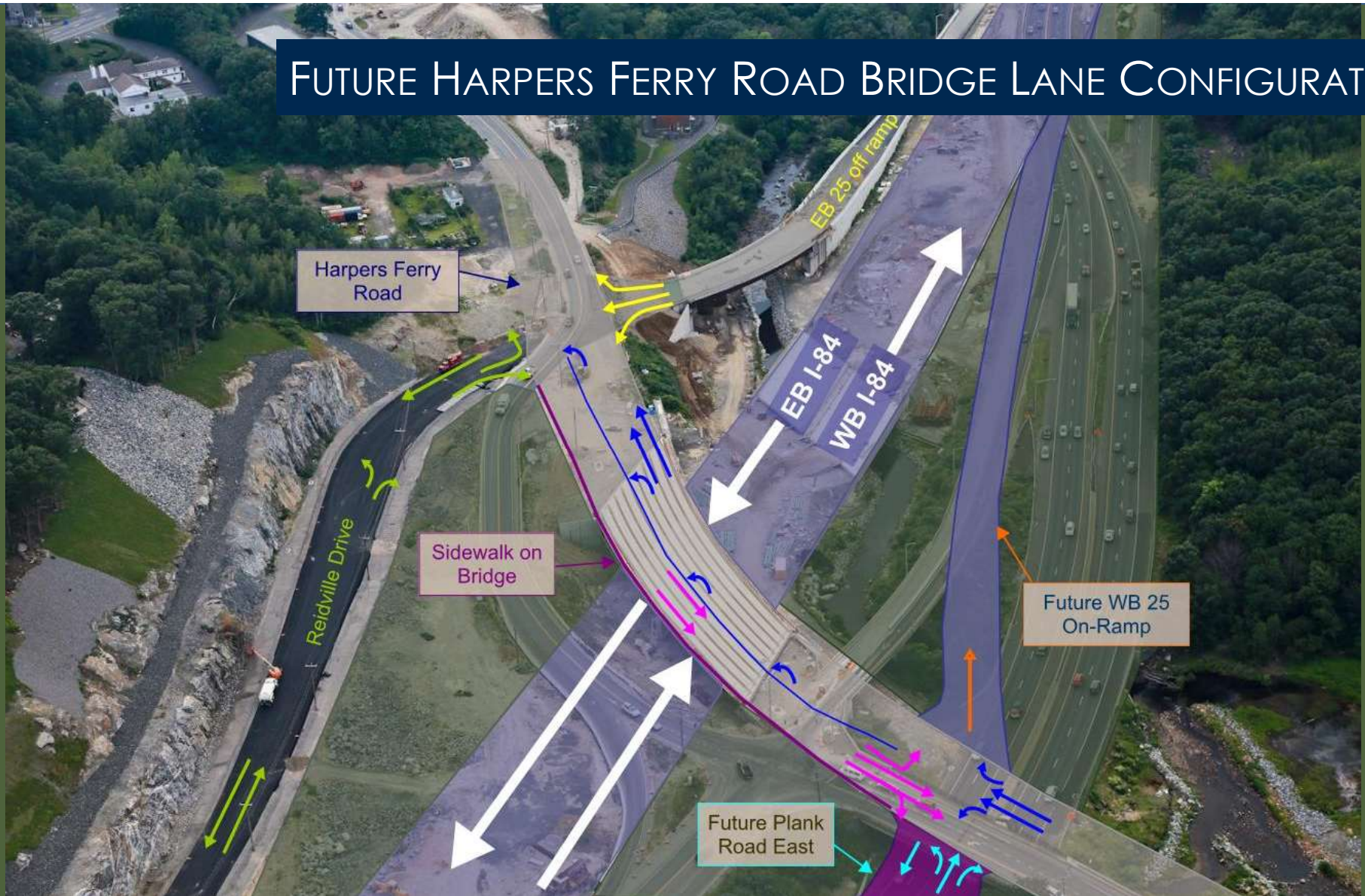
## HARPERS FERRY ROAD/ REIDVILLE DRIVE VICINITY

### Anticipated Schedule:

- EB 25 off ramp & new Reidville Drive alignment opened  
*Fall 2017*
- Shift I-84 EB traffic into new alignment  
*Winter 2017*
- Shift I-84 WB traffic into new alignment  
*Spring 2018*



# FUTURE HARPERS FERRY ROAD BRIDGE LANE CONFIGURATION

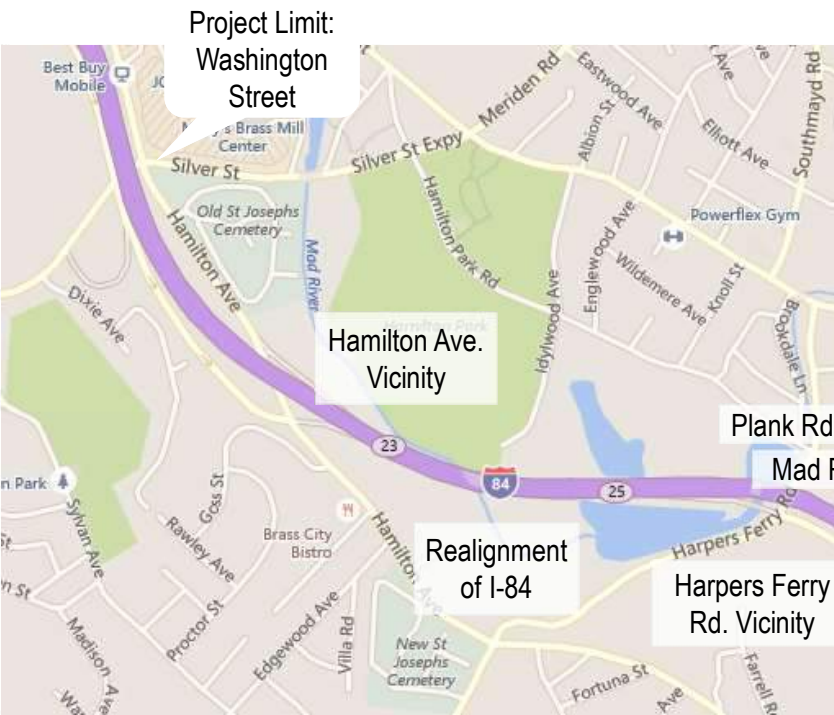




# REIDVILLE DRIVE VICINITY



REIDVILLE DR. VICINITY

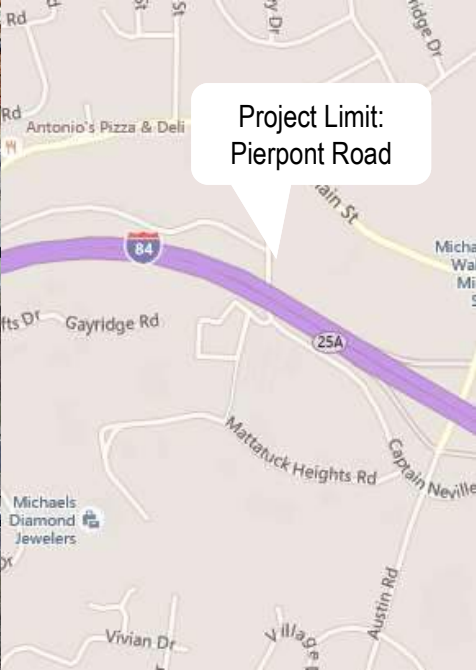


Project Limit:  
Washington  
Street

Hamilton Ave.  
Vicinity

Realignment  
of I-84

Harpers Ferry  
Rd. Vicinity



Project Limit:  
Pierpont Road

# REIDVILLE DRIVE VICINITY



March 2015



October 2017

# REIDVILLE DRIVE ROCK CUT



WB I-84

April 2017

An aerial photograph showing a large-scale construction project for a rock cut along Reidville Drive. The road, a multi-lane highway, runs diagonally from the bottom left towards the top right. To the left of the road is a dense forest with trees in various shades of green, yellow, and orange, indicating autumn. To the right of the road, a large, dark, rocky embankment has been excavated, with a significant amount of grey rock debris and construction equipment visible at its base. In the upper right, a complex interchange with multiple overpasses and ramps is visible, with several cars on the roads. A dark blue banner with white text is overlaid at the top of the image, and another dark blue banner with white text is in the bottom left corner.

# REIDVILLE DRIVE ROCK CUT

October 2017

## NORTH OF REIDVILLE DRIVE: EXCAVATION



# NORTH OF REIDVILLE DRIVE: DRILLING BEFORE BLASTING



# NORTH OF REIDVILLE DRIVE: BREAKING BLASTED ROCK



## NORTH OF REIDVILLE DRIVE: ROCK REMOVAL





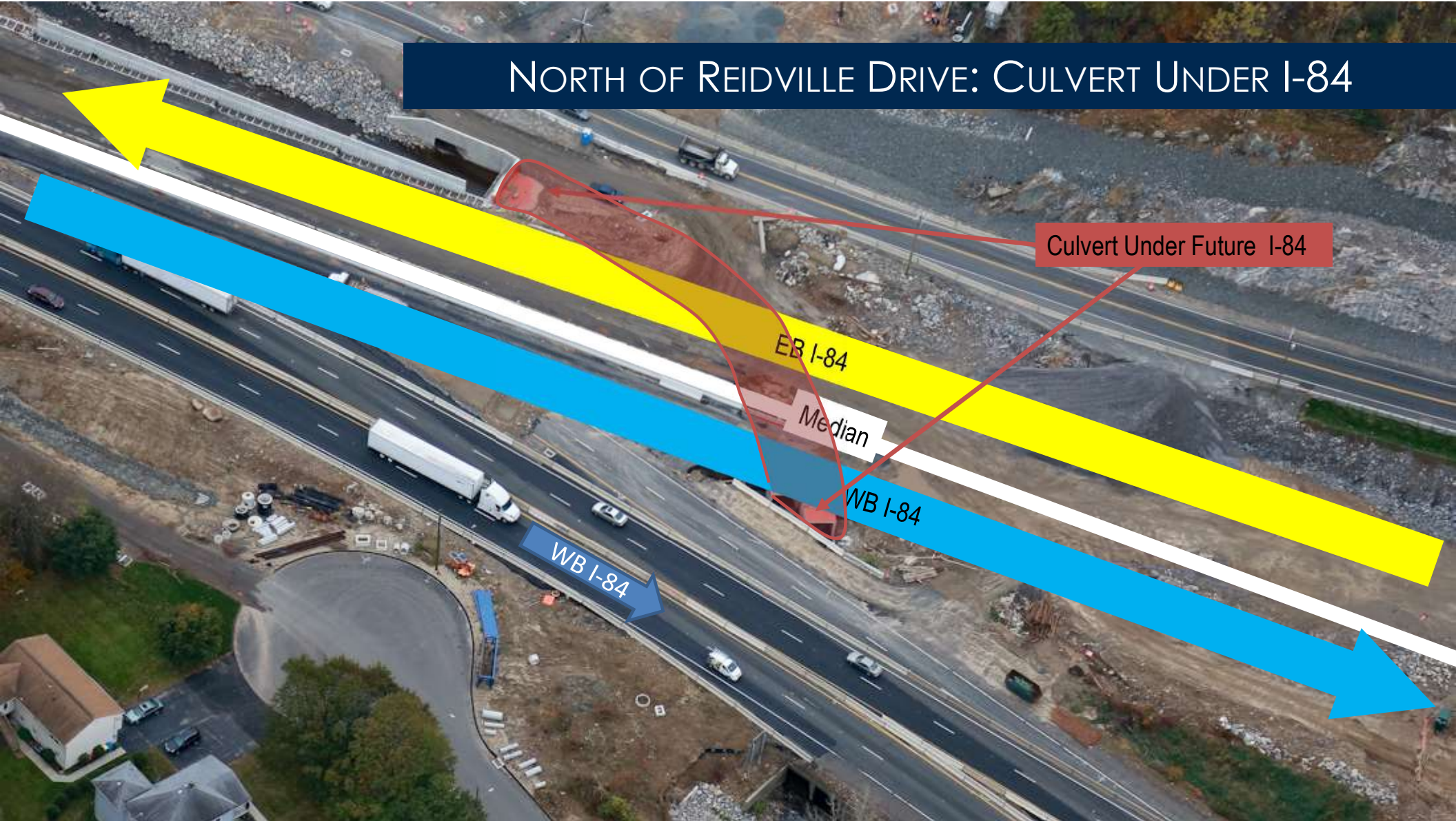
# NORTH OF REIDVILLE DRIVE: PARAPET FOR CULVERT UNDER I-84



# NORTH OF REIDVILLE DRIVE: PARAPET FOR CULVERT UNDER I-84



# NORTH OF REIDVILLE DRIVE: CULVERT UNDER I-84



Culvert Under Future I-84

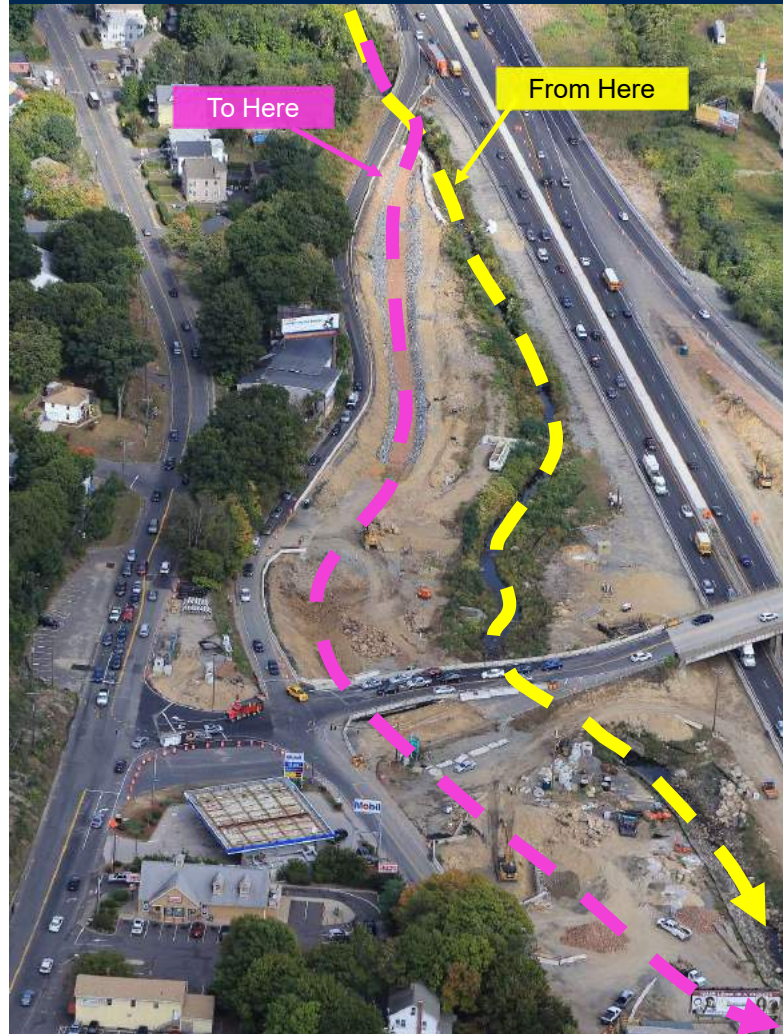
EB I-84

Median

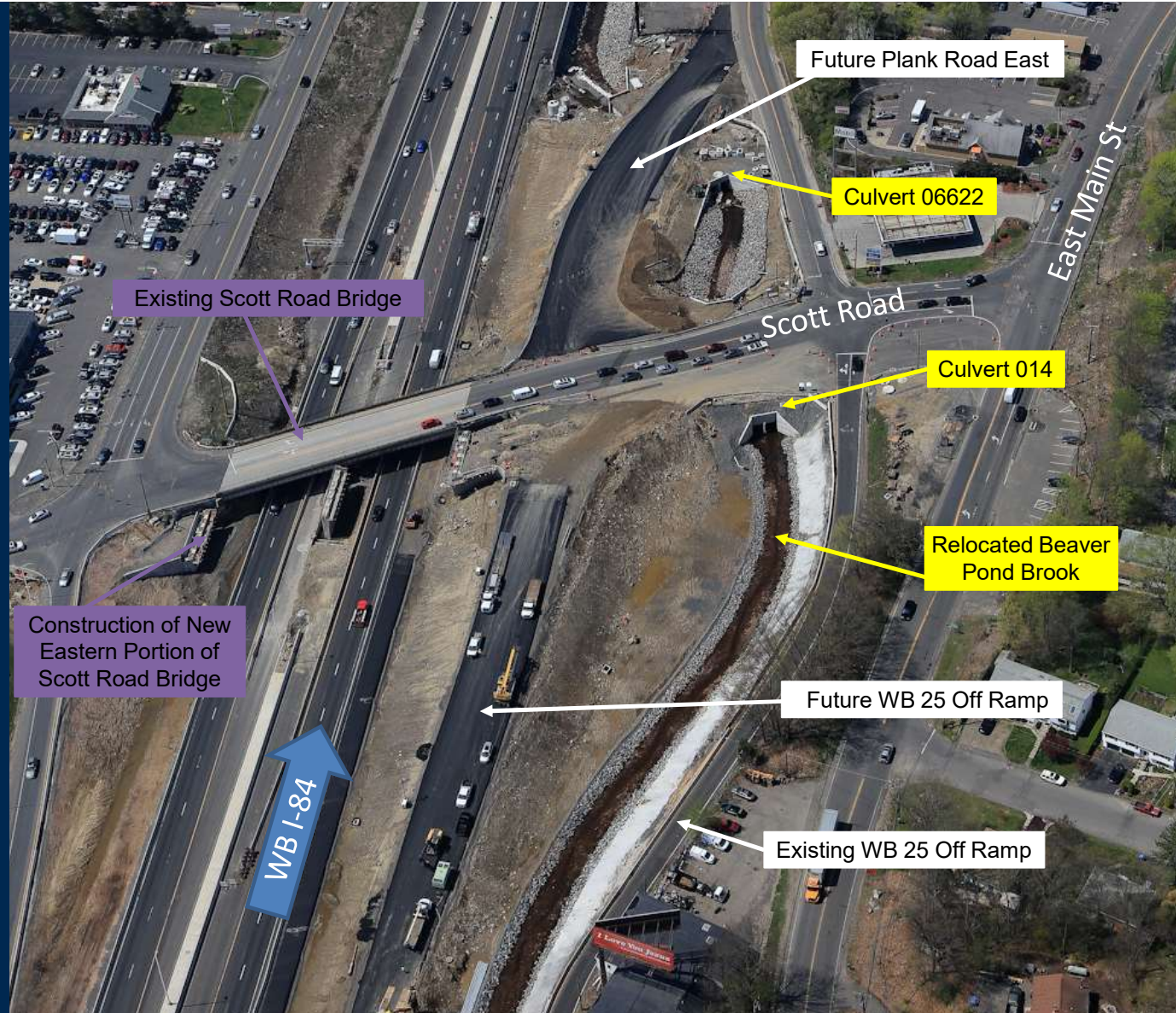
WB I-84

WB I-84

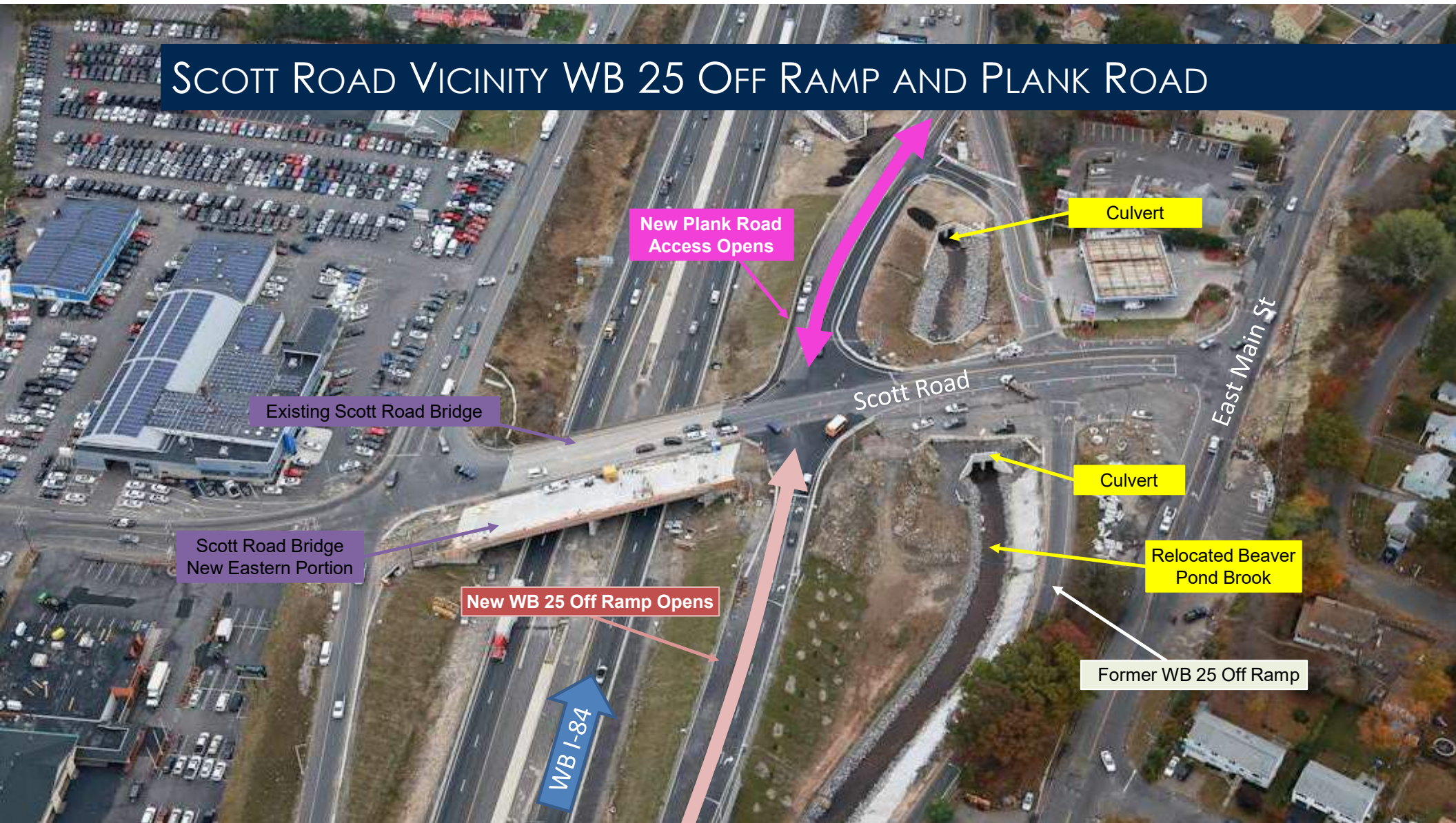
# RELOCATING BEAVER POND BROOK IN SCOTT ROAD VICINITY



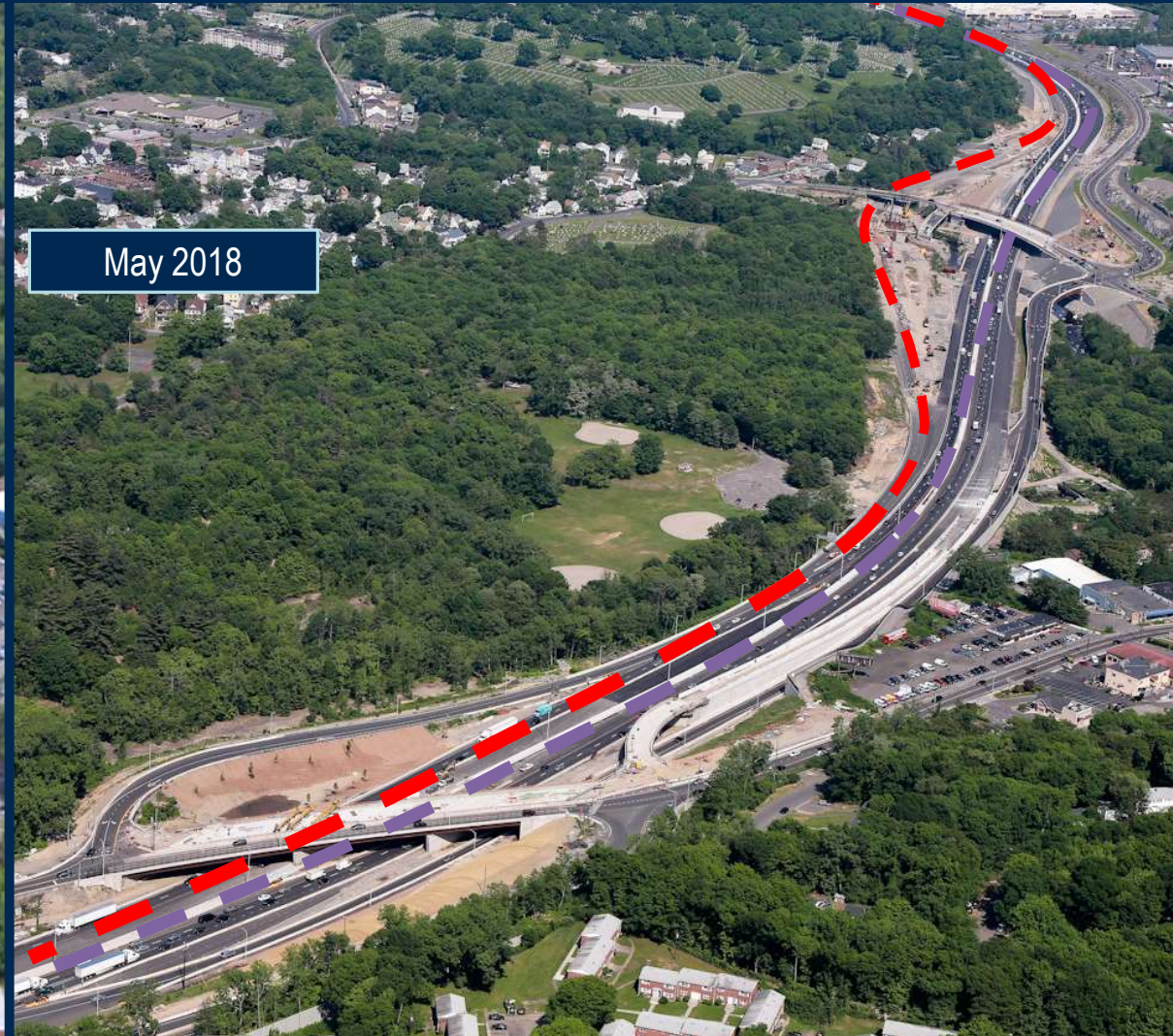
SCOTT ROAD  
BRIDGE  
VICINITY  
APRIL 2017



# SCOTT ROAD VICINITY WB 25 OFF RAMP AND PLANK ROAD



# I-84 NEW ALIGNMENT LOOKING EAST, TO HARPERS FERRY ROAD BRIDGE



# SOUND BARRIER WALL (WEST OF PIERPONT ROAD)





